

# TECHNICAL GUIDE & PARTS CATALOGUE

# Cal.NH0 Series (NH05B/06B)

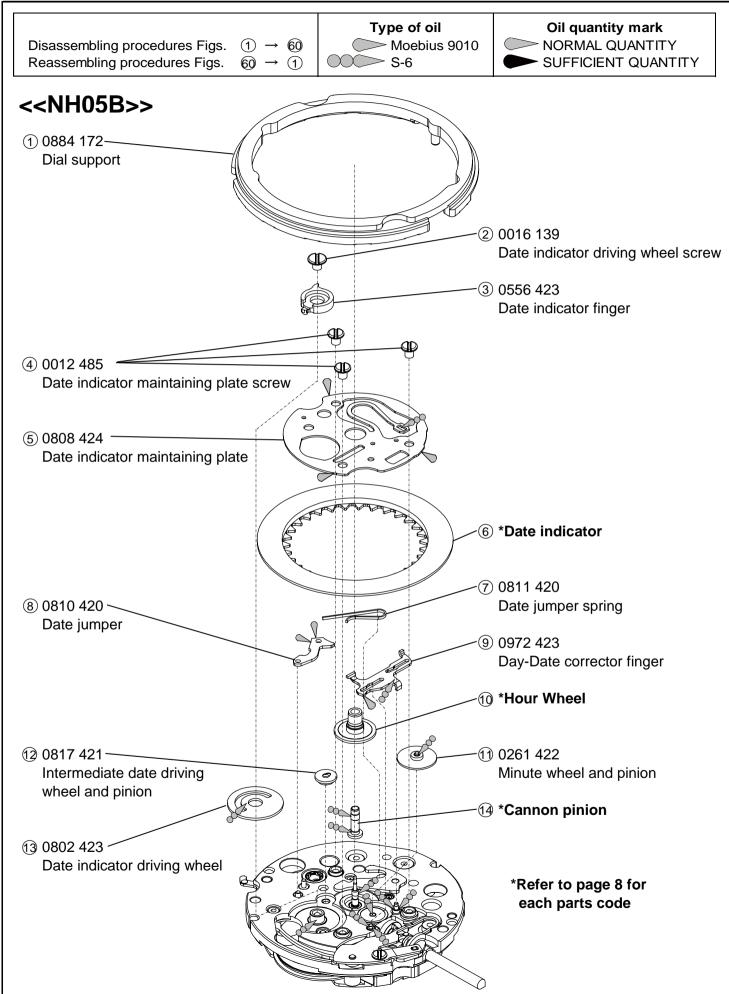
# **AUTOMATIC MECHANICAL**



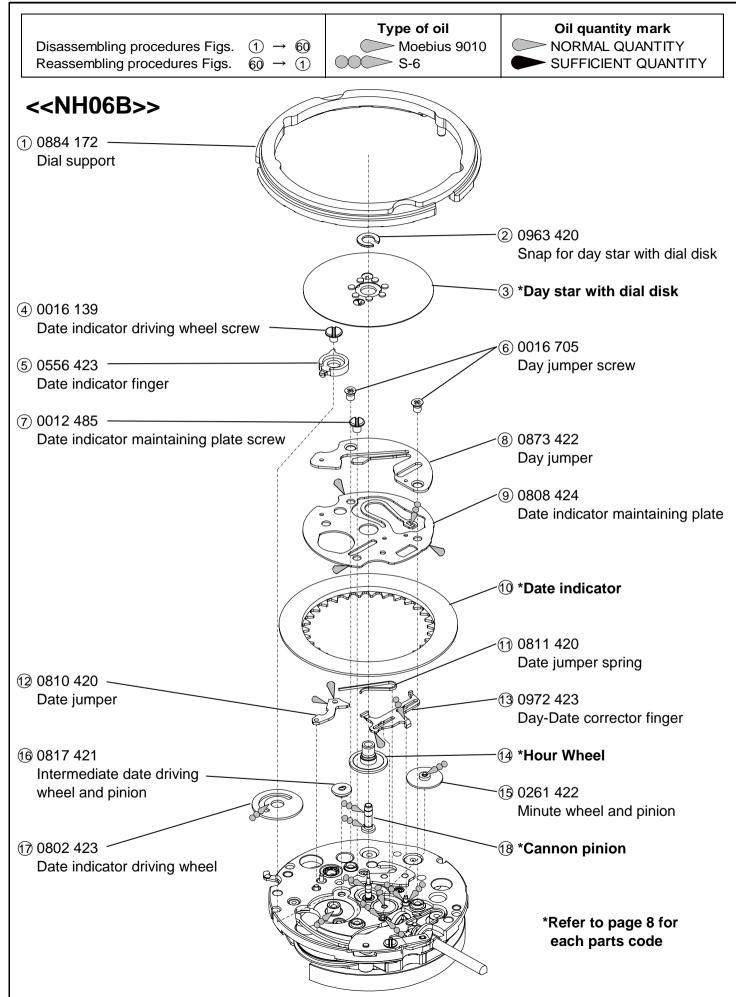
## SPECIFICATION

Item	Cal. No.	NH05B	NH06B				
Movement							
	Outside diameter	Φ17.5 mm Φ19.8 mm (with Dial support)	Φ17.5 mm Φ19.8 mm (with Dial support)				
Movement size	Casing diameter	Φ17.2 mm	Φ17.2 mm				
	Total height	5.92 mm (with Dial support)	5.92 mm (with Dial support)				
Time indica	tion	3 Hands (Hour , Minute , Second) Date Calendar	3 Hands ( Hour , Minute , Second ) Day & Date Calendar				
Basic functi	on	Manual winding Automatic winding with ball bearing Quick date correction	Manual winding Automatic winding with ball bearing Quick day-date correction				
Frequency		21,600 vibrations per hour	· · · ·				
	Static accuracy	<ul> <li>- 35 ~ + 55 seconds per day</li> <li>* Measurement should be done withi wound up.</li> <li>* All measurements are made without</li> </ul>	· · · · · ·				
	Measurement position	Direction of 3 positions. (1) Dial up (2) 9 o'clock up (3) 6 o'clock up					
	Lift angle	52 deg.					
A 001/1001/	Measurement time	20 seconds * Equipment to be used : Witschi WATCH EXPERT					
Accuracy	Posture difference	<ul> <li>Difference is under 90 seconds withi value.</li> <li>* Measurement should be done withi wound up.</li> <li>* Direction of 4 positions. <ul> <li>(1) 12 o'clock up</li> <li>(2) 9 o'clock up</li> </ul> </li> </ul>	n 10~60 minutes after fully				
	Isochronisms (24h-0h)	<ul> <li>- 35 ~ +35 seconds per day.</li> <li>* Direction of position. : Dial up</li> <li>* Difference of static accuracy of 24 h and 0 h</li> </ul>					
Duration tim	ne	More than 40 hours (Mainspring after fully wound up) * Posture to confirmation : Dial up					
Winding the mainspring		<< Movements >>     •Fully wound up by turning the crown minimum 55 times.     << Complete Watch >>     A winding machine is needed to wind up the mainspring.     * Full wind up conditions (Reference information)     (1) Rotary speed : 30 rpm (2) Operating time: 60 minutes					
Jewels		21 jewels					
		Counterclockwise	Clockwise				
Crown	Normal position	Free	Manual winding				
position	First click	Date setting	NH05B : Free NH06B : Day setting				
	Second click	Time setting	Time setting				

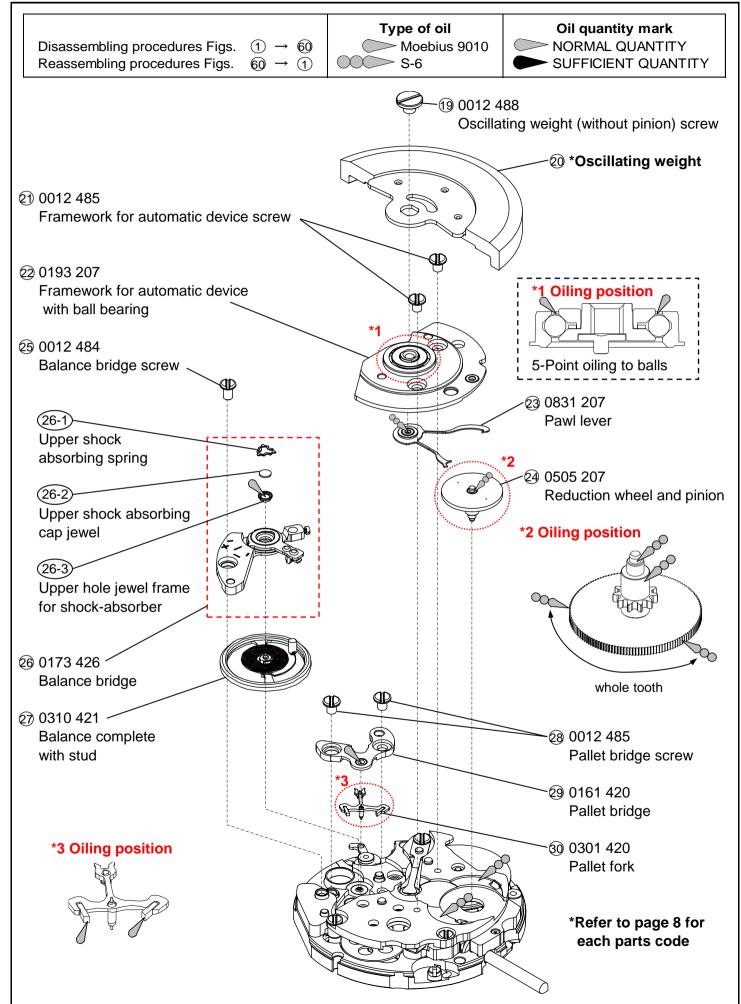




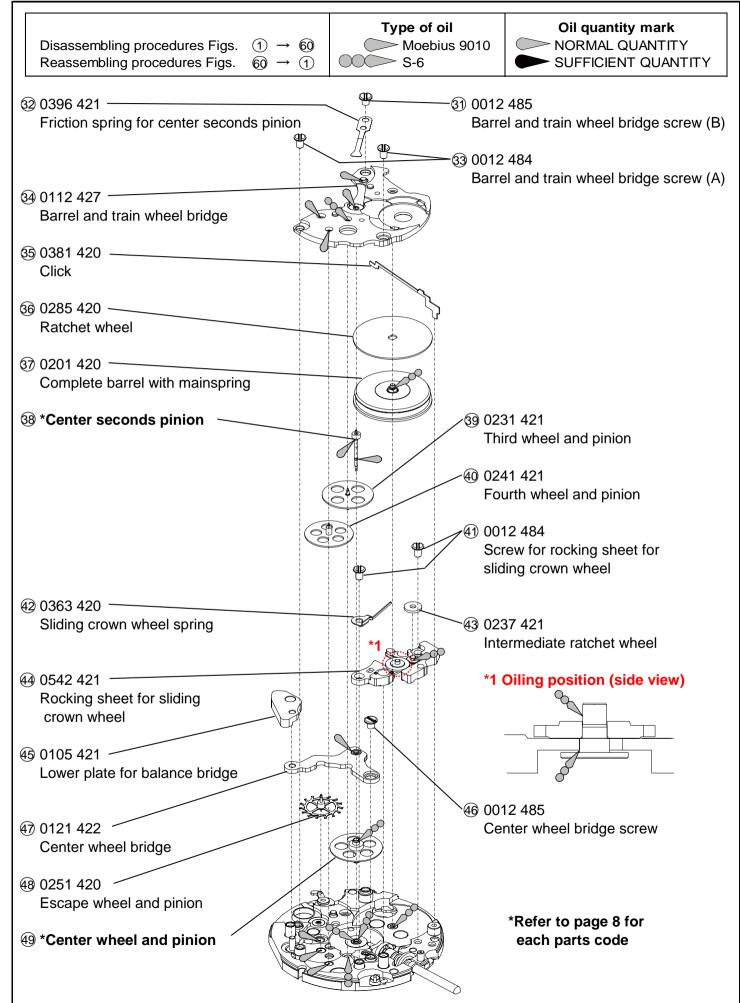




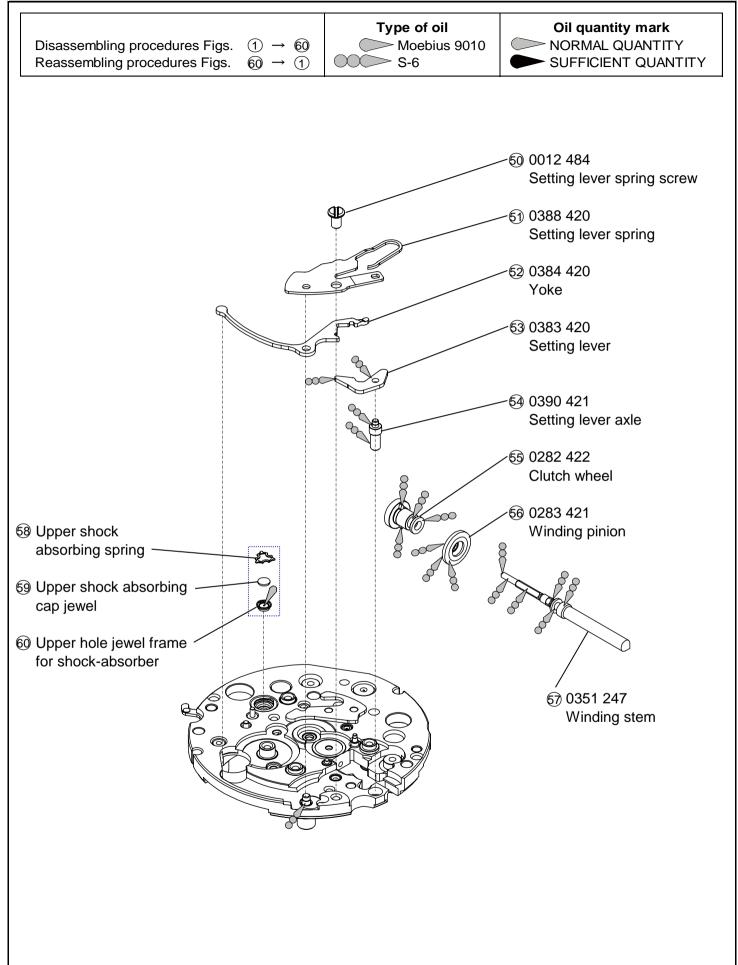














#### Remarks

#### List of screws

Parts No.	Appearance	Page	Parts Name	Q'ty	
		2 3	<ul> <li>Date indicator maintaining plate screw</li> </ul>	3 1	
0012 485		4	Framework for automatic device screw	2	
0012 465		4	28 Pallet bridge screw	2	
		5	③ Barrel and train wheel bridge screw (B)	1	
		5	46 Center wheel bridge screw	1	
		4	3 Balance bridge screw	1	
0012 484		5	3 Barrel and train wheel bridge screw (A)	2	
0012 484			5	(1) Screw for rocking sheet for sliding crown wheel	2
		6	⑤ Setting lever spring screw	1	
0016 139		2	2 Data indicator driving wheel corrow	4	
0016 139		3	Date indicator driving wheel screw	1	
0012 488		4	① Oscillating weight (without pinion) screw	1	
0016 705		3	⑥ Day jumper screw	2	

#### \*All parts code are subject to change without notice.



#### Remarks

#### (3) Day star with dial disk (Page 3)

Cal.	Parts code	Position of crown	Position of day frame	Color of letters	Color of background	Language
NH06B	0160 355	3H	3H	MON ~ FRI : Black SAT : Blue SUN : Red	0	English & Chinese

#### **(6)** Date indicator (Page 2)

Cal.	Parts code	Position of crown	Position of date frame	Color of numbers	Color of background
NH05B	0878 425	ЗH	3H	Black	White

#### (1) Date indicator (Page 3)

Cal.	Parts code	Position of crown	Position of date frame	Color of numbers	Color of background
NH06B	0148 085	ЗH	3H	Black	White

#### 1 Hour Wheel (Page 2)

Cal.	Parts code
NH05B	0271 425

#### (Hour Wheel (Page 3)

Cal.	Parts code
NH06B	0271 425

### (A) Cannon pinion (Page 2) (B) Cannon pinion (Page 3)

Cal.	Parts code	
NH05B	0225 422	

Cal.	Parts code
NH06B	0225 422

### **(2)** Oscillating weight (Page 4)

Cal.	Parts code	Marking	Cal.	Parts code	Marking
	1500 436	Japan mark		1500 438	Japan mark
NH05B	1500 446	Malaysia mark	NH06B	1500 448	Malaysia mark
	1500 487	China mark		1500 489	China mark

Cal.	Parts code
NH05B	0245 425
NH06B	0245 425

#### (3) Center second pinion (Page 5) (4) Center wheel and pinion (Page 5)

Cal.	Parts code
NH05B NH06B	0224 425

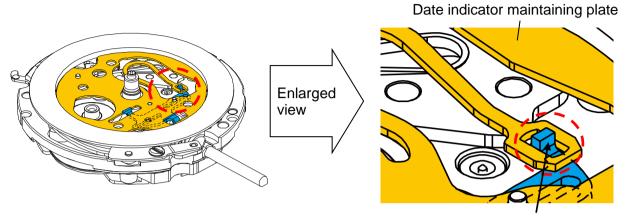
#### \*All parts code are subject to change without notice.





NH05B (Page 2) Date indicator maintaining plate NH06B (9) (Page 3)

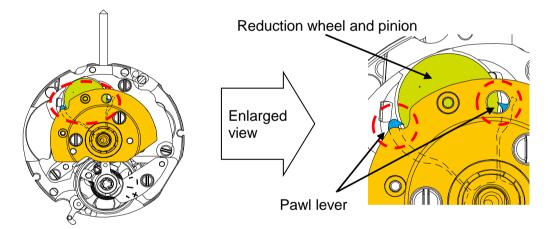
Day-Date corrector finger is set to the hole of Date indicator maintaining plate.



Day-Date corrector finger

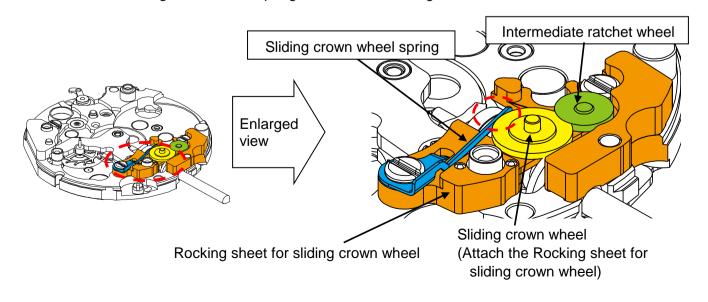
#### (3) Pawl lever (Page 4)

Pawl lever has to be set to engage with the teeth of Reduction wheel and pinion.



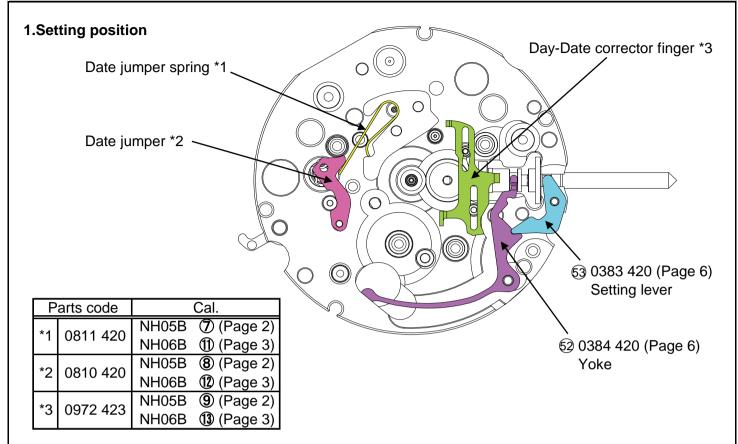
#### (1) Sliding crown wheel spring (Page 5)

Please set Sliding crown wheel spring to the side of Sliding crown wheel.





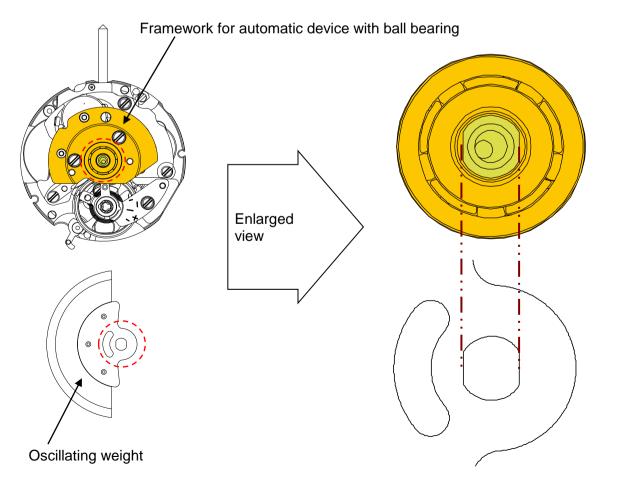
### **TECHNICAL GUIDE**



### 2.Setting position of oscillating weight

·Before assembling oscillating weight.

Please set Oscillating weight according to the straight part of Framework for automatic device.





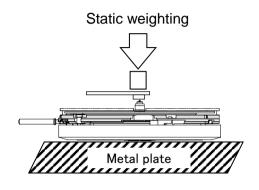
#### 3.How to install hands

Place the movement directly on a flat metal plate or something similar to install the hands.

We recommend the use of movement holder to install hands.

For hands attachment, please use a special equipment.

When the movement receives a strong shock, it may be damaged.



#### 4. Accuracy measurement condition

Static Accuracy : - 35 ~ + 55 seconds per day Measurement Conditions

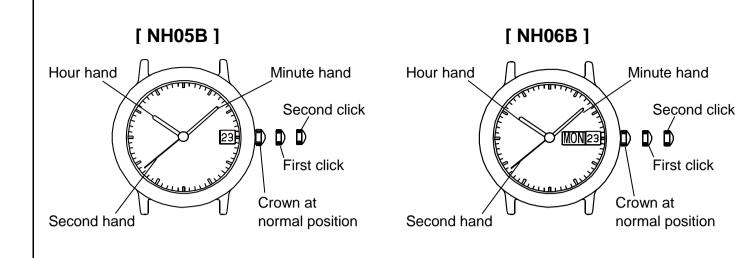
1) Measurement should be done within 10 ~ 60 minutes after fully wound up.

- 2) Lift angle : 52 deg.
- 3) Measurement position : (1) Dial up (2) 9 o'clock up (3) 6 o'clock up
- 4) Minimum measurement Time : 20 seconds
- 5) Stabilizing Time :

Leave the watch for at least 20 seconds to stabilize after you change its measurement position.



### **OPERATION**



#### 1.Time setting

- 1) Pull out the crown to the second click position.
- 2) Turn the crown to set hour and minute hands. (Check that AM/PM is set correctly.)
- 3) Push the crown back into the normal position.

#### 2.Date setting

- 1) Pull out the crown to the first click position.
- 2) Turn the crown to left for date setting.
  - \* Do not set the calendar between 10:00 P.M. and 1:00 A.M. If the setting of the calendar is made during this period, the date will not change to the next date. Please set the calendar after changing the time other than the above period.
- 3) Turn the crown to right for day setting. (Cal.NH06B only)
- 4) Push the crown back into the normal position.

#### 3.To wind up the mainspring

a) Manual winding (Rotate the crown clockwise at normal position) Fully wound up by turning the crown minimum 55 times.

- b) To wind up with winding machine.
  - Full wind up conditions (Reference information)
    - •Rotary speed : 30 rpm
    - Operating time : 60 minutes