

RONDA mastertech 7000

XXL Multifunctions,
Retrograde and Big Date

Caliber 7004.P – 15'''



Product Specifications

Analog quartz movement

Line

mastertech

Caliber

7004.P

Size

15'''

Version Swiss Made

6 Jewels / gold plated

Standard battery life

48 months

Hand fitting height

1

Features

- Very long battery life
- Repairable metal watch movement
- Power saving mechanism with pulled out stem: Reduction of consumption approximately 70%

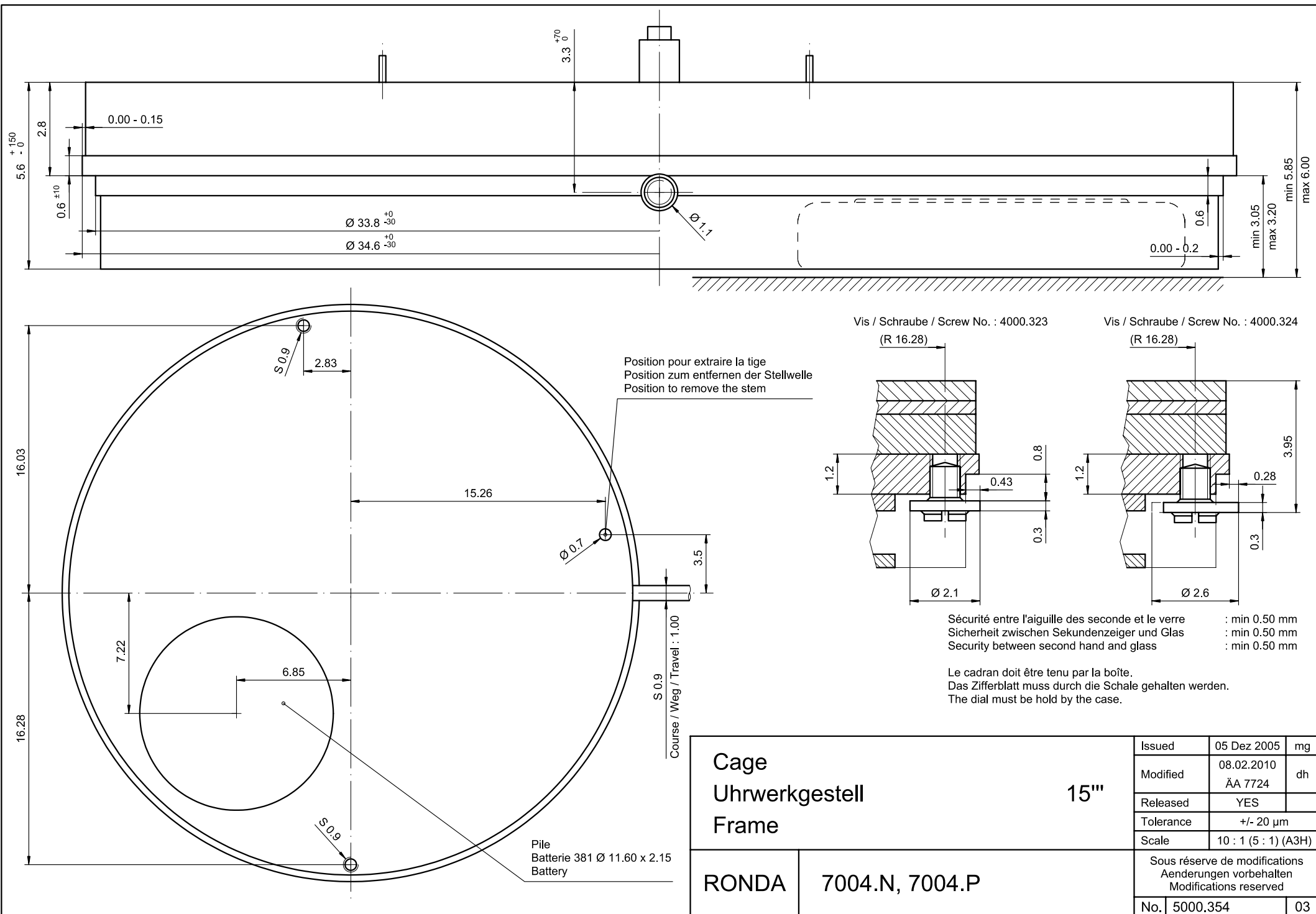
Functions

- Day indicator
- Big date
- Small second
- Day Retrograde
- Retrograde

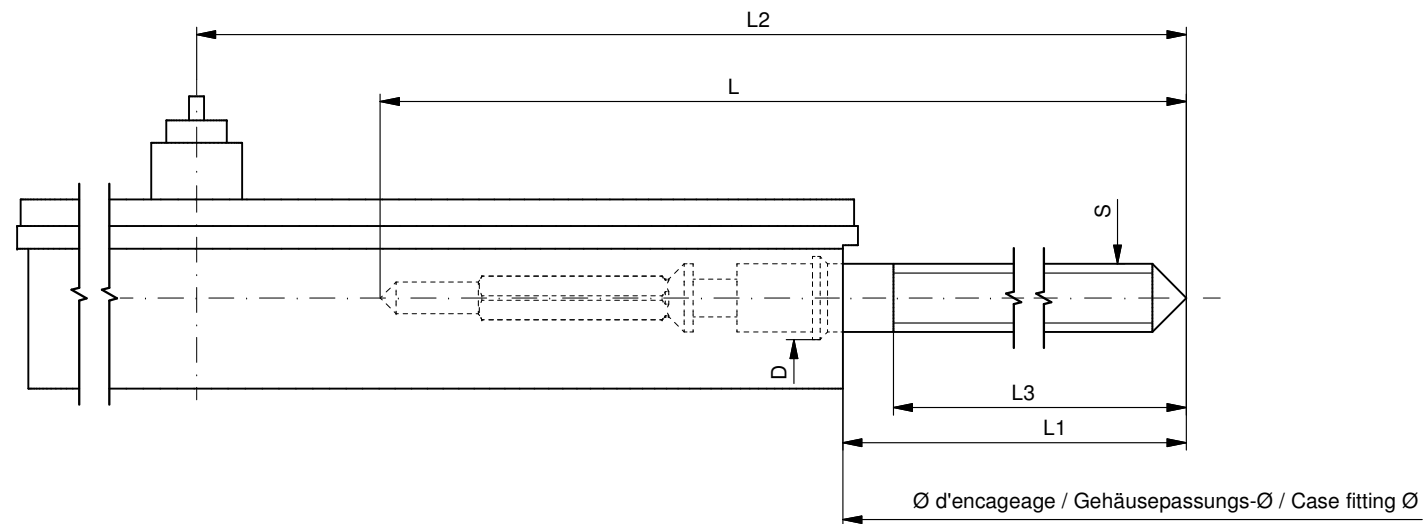
Technical Specifications

Diameter Total	34.60 mm
Case fitting	33.80 mm
Movement height	5.60 mm
Height over standard battery	5.60 mm
Movement rest	0.60 mm
Height over stem	3.30 mm
Length of stem travel	1.00 mm
Stem thread	0.90 mm
Standard battery	381
Standard battery life	48 months
Battery voltage	1.5 V
Current consumption – typical	1.43 μ A (Date Mechanism not in Gear)
Current consumption – maximum	3.1 μ A (Date Mechanism not in Gear)
Useful torque second – typical	10 μ Nm
Useful torque minute – typical	500 μ Nm
Operating temperature	0 - 50 °C
Instantaneous rate	-10/ +20 sec/month
Resistance to magnetic fields	18.8 Oe
Resistance against shock	NIHS 91-10



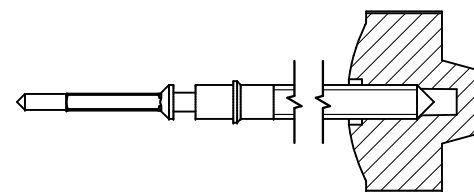


Cadran Zifferblatt Dial 15'''		Issued	20 Nov 2008	dh
		Modified	26 Nov 2012 ÄA 10475	dh
		Released	YES	
		Tolerance	+/- 20 µm	
		Scale	3 : 1 (A4V)	
RONDA	7004.P	Sous réserve de modifications Änderungenvorbehalten Modificationsreserved		
		No.	5010.810	01



Tige de travail (intégrée dans le mouvement)
Arbeitsstellwelle (im Werk eingebaut)
Working stem (implemented in the movement)

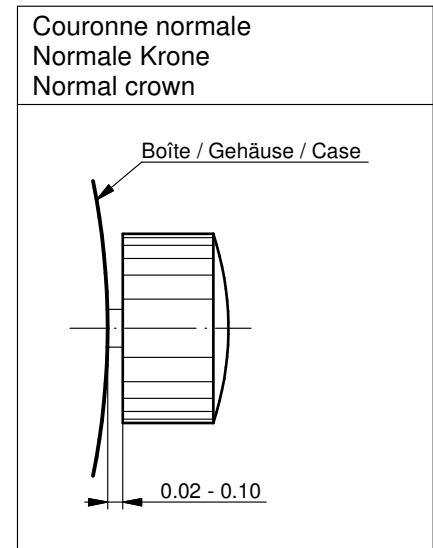
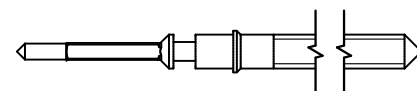
No. d'article Artikelnummer Part number	L	L1	L2	L3	S	D
3000.194.CO	21.30	10.74	27.64	10.15	0.90	1.10



Couleur de la couronne Kronenfarbe Crown color	violet violett purple
Code	UN 5046

Tige (normale) / Stellwelle (normal) / Stem (normal)

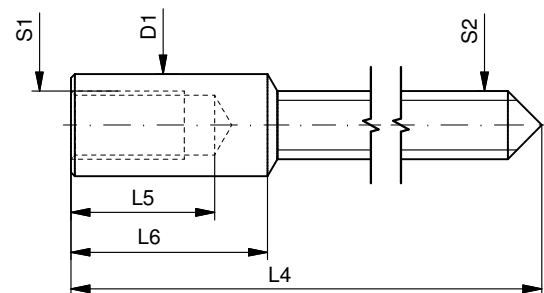
No. d'article Artikelnummer Part number	L	L1	L2	L3	S	D
3000.194	21.30	10.74	27.64	10.15	0.90	1.10



Couronne vissée Geschraubte Krone Screwed crown	
Force ⇐ min. Kraft ⇐ min. Force ⇐ min.	10 N
Force ⇐ max. Kraft ⇐ max. Force ⇐ max.	15 N

Rallonge de tige / Stellwelle Verlängerung / Stem extension

No. d'article Artikelnummer Part number	L4	L5 (min)	L6	S1	S2	D1
3000.040	12.00	1.90	2.60	0.90	0.90	1.35



Tige (dimensions / forces)
Stellwelle (Dimensionen / Kräfte)
Stem (dimensions / forces)

RONDA

7002.B, 7003.B, 7003.L, 7003.N,
7004.B, 7004.N, 7004.P

Issued	06 Sep 2012	ds5222
Modified	17 Mär 2017 ÄA 34582	mg5224
Released	YES	
Tolerance	---	
Scale	10:1 (A3)	
Sous réserve de modifications Äenderungen vorbehalten Modifications reserved		
No.	5030.022	02

User’s Manual English
Movements Caliber

RONDA normtech

– 6203.B

RONDA mastertech

– 7003.L

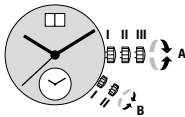
– 7003.N

– 7004.N

– 7004.P

You have decided to buy a watch, which was assembled by a watchmaker using a Ronda movement. Please note that no watches are produced or distributed under the Ronda brand.

In case of repairs, guarantee claims and questions concerning the functioning of a watch, purchasers and consumers should contact their retailer or the watch manufacturer, for which the relevant information can be found in the sales or guarantee documentation provided with the watch.



Cal. 6203.B

Crown A

Pos. I Position of rest (watch running)

Pos. II Quick-change correction for date

The date can also be corrected during the day-changing phase between 10.00 pm and midnight. The date of the following day has to be set, because no automatic date change takes place at midnight.

- Pull the crown out to position II (watch still running).
- Turn the crown clockwise until the required date appears.
- Push the crown back into position I.

Pos. III Setting the time (both time zones together)

- Pull the crown out to position III (watch stopped).
- Turn the crown, until the current time is displayed (remember the 24-hour cycle).
- Push the crown back into position I.

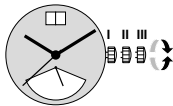
Cal. 6203.B

Crown B

Pos. I Position of rest

Pos. II Setting the time of the 2nd time zone

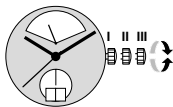
- During the time setting of the 2nd time zone, crown A must be in position I.*
- Pull the crown out to position II.
 - Turn the crown, until the desired time is displayed.
 - Push the crown back into position I.



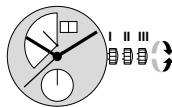
Cal. 7003.L



Cal. 7003.N



Cal. 7004.N



Cal. 7004.P

Pos. I Position of rest (watch running)

Pos. II Quick-change correction for date

The date can also be changed during the day-changing phase between approx. 8.00 pm and midnight. The date of the following day has to be set, because no automatic date change takes place at midnight.

- Pull the crown out to position II (watch still running).
- Turn the crown until the current date appears.
- Push the crown back into position I.

Pos. III Setting the time

- Pull the crown out to position III (watch stopped).
- Turn the crown, until the current time is displayed (remember the 24-hour cycle).
- Push the crown back into position I.

Setting the day of the week

There is no quick-change correction available for setting the day of the week.

- Pull the crown out to position III (watch stopped).
- Turn the hands forward by turning the crown, until the current day of the week appears.
- Push the crown back into position II and set the current date using the quick change correction.
- Push the crown back into position I.

Cal. 6203.B

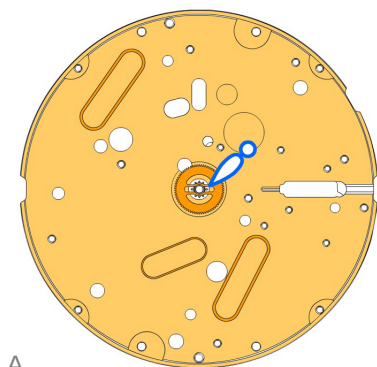
Battery type: 373/SR916SW

Cal. 7003.L / 7003.N / 7004.N / 7004.P

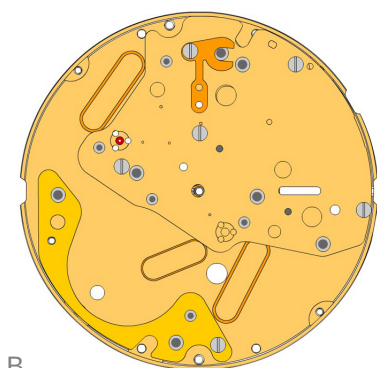
Battery type: 381/SR1120SW

Precision: +20/-10 seconds per month

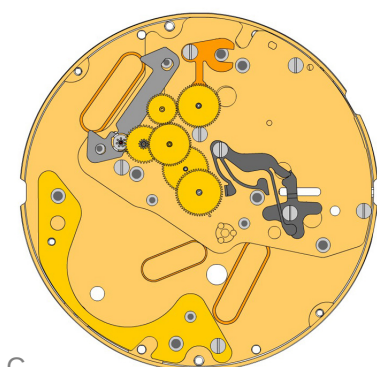




A



B



C

2000.669.G

1.



Main plate

3305.363.CO

2.



Cannon pinion with driver B (Aig.1)

2030.028.CO

3.



Centre bridge

Centre bridge held by 4 screws 4000.250.

4000.250

4.



Screw

3406.039

5.



Sliding attachment

Sliding attachment held by 1 screw 4000.250.

2130.181.CO

6.



Combined maintaining plate

Combined maintaining plate held by 1 screw 4000.250.

4000.250

7.



Screw

3016.028

8.



Lever for setting lever

Lever for setting lever held by 1 screw 4000.249.

4000.249

9.



Screw

3016.027

10.



Stop lever

Stop lever held by 1 screw 4000.249.

4000.249

11.



Screw

3622.044

12.



Stator

3715.105.RK

13.



Rotor

3147.060.CO

14.



Intermediate wheel

3122.070.CO

15.



Third wheel

3136.174.CO

16.



Centre second wheel (Aig.1)

3004.203.CO

17.



Seconde intermediate wheel

3136.182.CO

18.



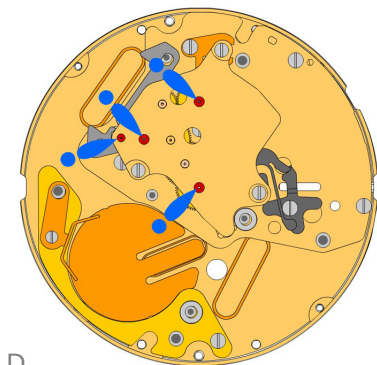
Small second wheel axle

3136.173.CO

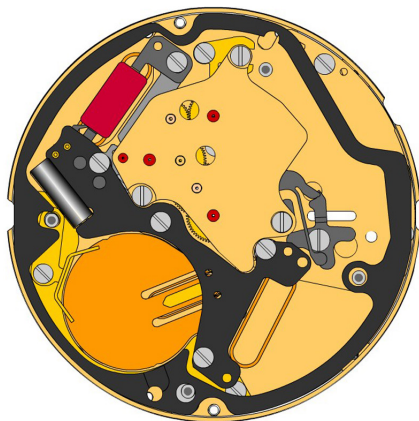
19.



Centre second wheel (Aig.1)



D



E

2020.170.G
20.  **Train wheel bridge**
Train wheel bridge held by 3 screws 4000.250.

4000.244
21.  **Screws**

3603.080
22.  **Battery insulator**

3601.120.G
23.  **Battery clamp +**
Battery clamp held by 1 screw 4000.248.

4000.248
24.  **Screw**

3503.071
25.  **Tube**

3612.196
26.  **Electronic module**
Electronic module held by 5 screws 4000.250.

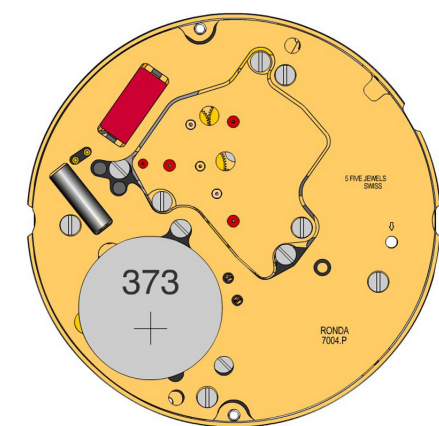
4000.250
27.  **Screw**

3603.081
28.  **Spacer**

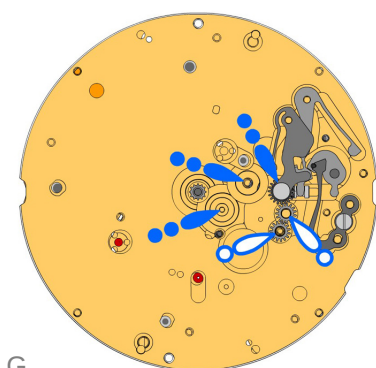
2130.183.G.7004P
29.  **Electronic module cover**
Electronic module cover held by 4 screws 4000.244.

4000.244
30.  **Screws**

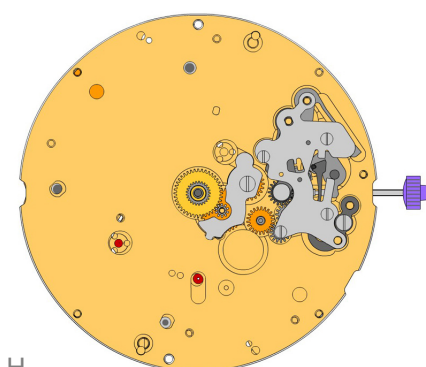
3600.032.HGF
31.  **Battery 381**



F



G

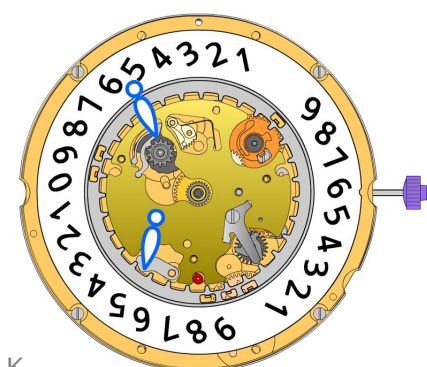
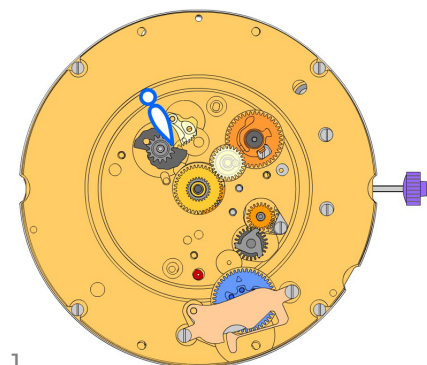
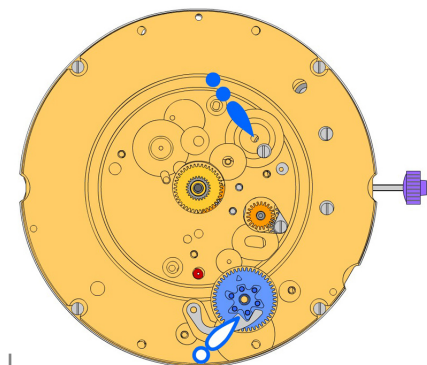


H

2000.669.G 32.		Main plate
3017.054.CO 33.		Setting lever
3905.063 34.		Setting lever jumper (3 positions) Setting lever jumper held by 1 screw 4000.250. Tensioning the spring arm.
4000.282 35.		Screw
3001.061.FI 36.		Sliding pinion

3015.077 37.		Yoke (3 positions) Tensioning the spring arm.
3004.200 38.		Corrector setting wheel
3004.200 39.		Corrector setting wheel
3015.078.CO 40.		Rocking bar (3 positions) Tensioning the spring arm.

2130.194 41.		Setting mechanism cover Setting mechanism cover held by 4 screws 4000.305.
4000.305 42.		Screw
3000.194.CO 43.		Setting stem
3004.204 44.		Intermediate setting wheel
3007.079.CO 45.		Minute wheel
2130.185 46.		Minute train bridge Minute train bridge held by 1 screw 4000.278.
4000.278 47.		Screw
3301.296.CO 48.		Hour wheel (Aig.1)
3147.066.CO 49.		Date corrector setting wheel



2000.672.G
50.



Main plate retro
Main plate retro held by 4 screws 4000.248.

4000.248
51.



Screw

3004.209
52.



Tens indicator driving wheel
The short tooth of the tens indicator driving wheel must point to the center of the movement. Parts 3004.209 and 3500.073 must be exchanged together.

3500.073
53.



Tens jumper
Parts 3004.209 and 3500.073 must be exchanged together.

2130.187
54.



Tens jumper maintaining plate
Tens jumper maintaining plate held by 2 screws 4000.279. Tensioning the spring arm.

4000.279
55.



Screw

3004.208.CO
56.



Date indicator driving wheel

3147.061
57.



Intermediate date wheel

3404.006.CO
58.



Day cam (12h)
Place parts as shown on graphics.

3406.032
59.



Day rack

3406.031
60.



Day rack lever

3507.059.CO
61.



Date corrector wheel

2130.191
62.



Date indicator plate

3905.068
63.



Date corrector spring
Date corrector spring held by 1 screw 4000.244.

3905.066
64.



Day rack lever spring
Tensioning the spring arm.

3500.069
65.



Day jumper
Tensioning the spring arm.

3500.068
66.

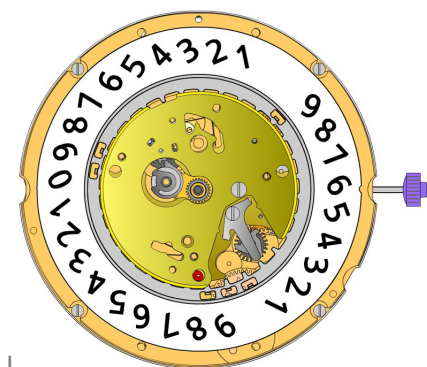


Date jumper

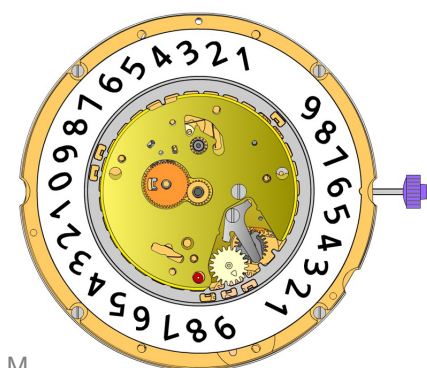
3504.234.A6.1.A
67.



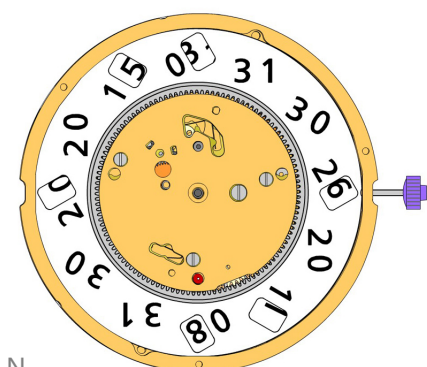
Units indicator (standard)
Nick of the indicator at 3 o'clock.



L



M



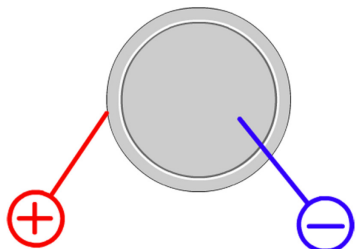
N

2130.192 68.		Date indicator maintaining plate Date indicator maintaining plate held by 1 screw 4000.250.
4000.250 69.		Screw
3905.064 70.		Date jumper spring Insert the date jumper spring in the provided opening.
3907.047 71.		Day finger flange Stem pos III: Turn crown forwards until the date jumps. Stem pos II: Move the date until the nick is at 3 o'clock.
3004.211 72.		Day finger Position the end of the teeth against the day came pinion while turning softly in counterclockwise direction.

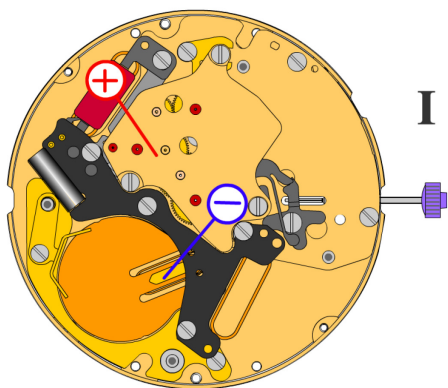
3004.212 73.		Days driving wheel Insert the tooth of the wheel in the flange gap, while turning softly in counterclockwise direction to ensure correct position of the day finger.
3401.082.FI 74.		Day indicator pinion
3147.062 75.		Tens intermediate wheel Arrow positioning radially outwards.
3315.003 76.		Friction spring

3504.236.A6.1.A 77.		Tens indicator (standard) Nick of the indicator at 3 o'clock.
2130.193.G 78.		Date mechanism maintaining plate Date mechanism maintaining plate held by 3 screws 4000.320.
4000.320 79.		Screw
3506.077.G 80.		Intermediate dial support Polished version first.
3506.076.G 81.		Dial support

8200 82.		Moebius 8200
9014 83.		Moebius 9014
124 84.		Jismaa 124
9020 85.		Moebius 9020

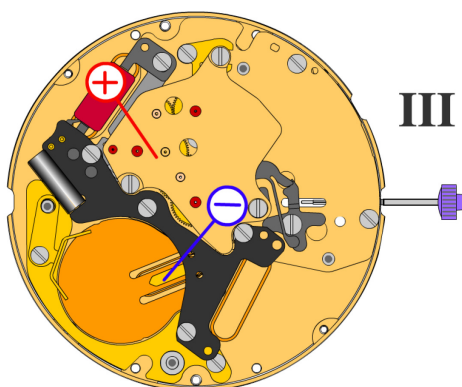


Battery	381
Voltage	1.55 V


I

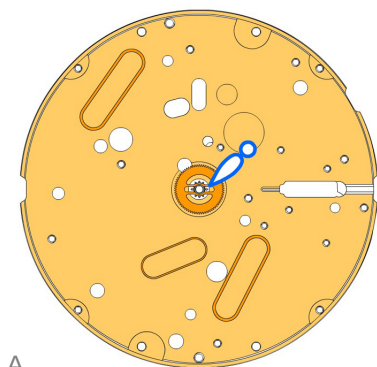
*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption	1.43 μA
Maximal consumption	3.10 μA
Rate	-10s/M. .. +20s/M.
Lower working voltage limit	1.20 V

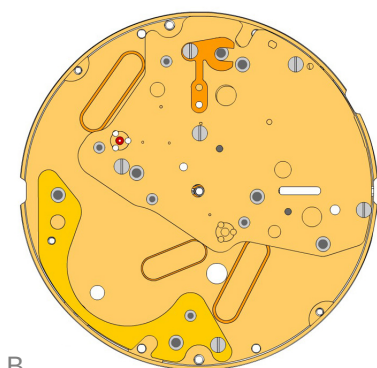

III

Setting stem in position III, 60 s measuring interval:

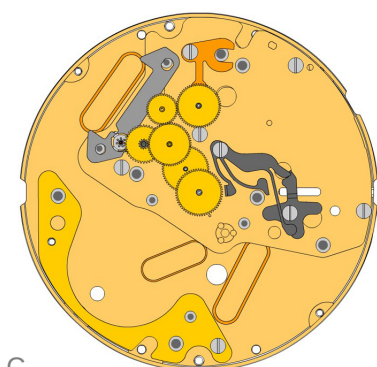
Typical consumption	0.10 μA
Maximal consumption	0.30 μA



A



B



C

2000.669.G

1.



Main plate

3305.363.CO

2.



Cannon pinion with driver B (Aig.1)

2030.028.CO

3.



Centre bridge

Centre bridge held by 4 screws 4000.250.

4000.250

4.



Screw

3406.039

5.



Sliding attachment

Sliding attachment held by 1 screw 4000.250.

2130.181.CO

6.



Combined maintaining plate

Combined maintaining plate held by 1 screw 4000.250.

4000.250

7.



Screw

3016.028

8.



Lever for setting lever

Lever for setting lever held by 1 screw 4000.249.

4000.249

9.



Screw

3016.027

10.



Stop lever

Stop lever held by 1 screw 4000.249.

4000.249

11.



Screw

3622.044

12.



Stator

3715.105.RK

13.



Rotor

3147.060.CO

14.



Intermediate wheel

3122.070.CO

15.



Third wheel

3136.174.CO

16.



Centre second wheel (Aig.1)

3004.203.CO

17.



Seconde intermediate wheel

3136.182.CO

18.



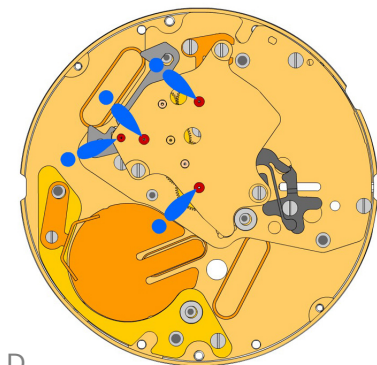
Small second wheel axle

3136.173.CO

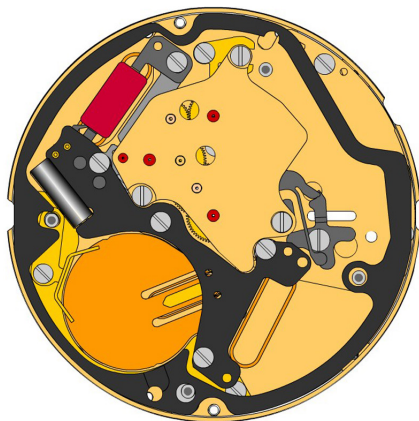
19.



Centre second wheel (Aig.1)



D



E

2020.170.G
20.  **Train wheel bridge**
Train wheel bridge held by 3 screws 4000.250.

4000.244
21.  **Screws**

3603.080
22.  **Battery insulator**

3601.120.G
23.  **Battery clamp +**
Battery clamp held by 1 screw 4000.248.

4000.248
24.  **Screw**

3503.071
25.  **Tube**

3612.196
26.  **Electronic module**
Electronic module held by 5 screws 4000.250.

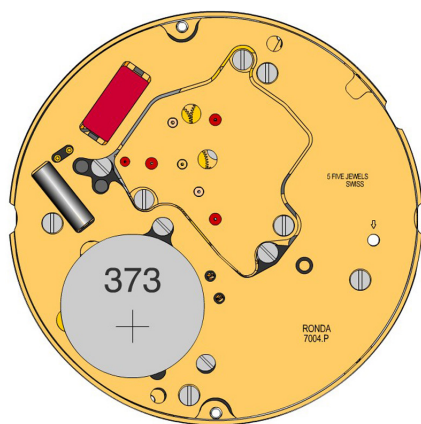
4000.250
27.  **Screw**

3603.081
28.  **Spacer**

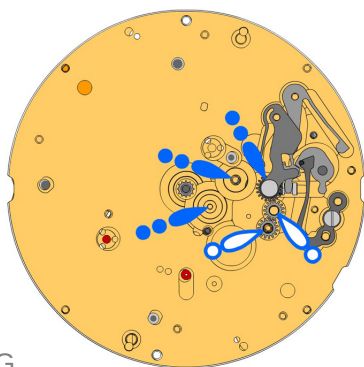
2130.183.G.7004P
29.  **Electronic module cover**
Electronic module cover held by 4 screws 4000.244.

4000.244
30.  **Screws**

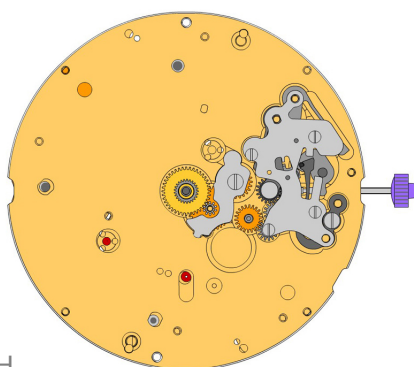
3600.032.HGF
31.  **Battery 381**



F



G

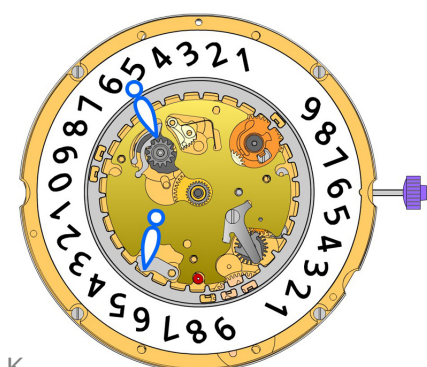
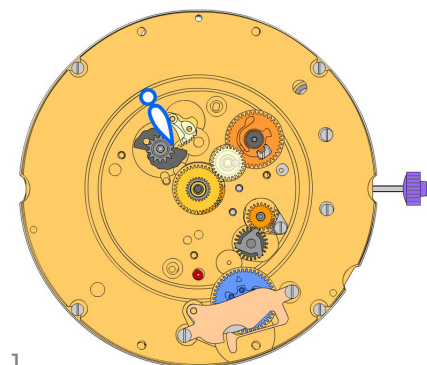
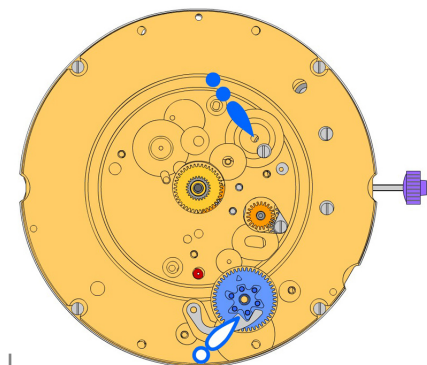


H

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3017.054.CO 33.		Setting lever
3905.063 34.		Setting lever jumper (3 positions) Setting lever jumper held by 1 screw 4000.250. Tensioning the spring arm.
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3015.077 37.		Yoke (3 positions) Tensioning the spring arm.
3004.200 38.		Corrector setting wheel
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3015.078.CO 40.		Rocking bar (3 positions) Tensioning the spring arm.

2130.194 41.		Setting mechanism cover Setting mechanism cover held by 4 screws 4000.305.
4000.305 42.		Screw
3000.194.CO 43.		Setting stem
3004.204 44.		Intermediate setting wheel
3007.079.CO 45.		Minute wheel
2130.185 46.		Minute train bridge Minute train bridge held by 1 screw 4000.278.
4000.278 47.		Screw
3301.296.CO 48.		Hour wheel (Aig.1)
3147.066.CO 49.		Date corrector setting wheel



2000.672.G
50.



Main plate retro
Main plate retro held by 4 screws 4000.248.

4000.248
51.



Screw

3004.220
52.



Tens indicator driving wheel
The short tooth of the tens indicator driving wheel must point to the center of the movement.

3500.072
53.



Tens jumper

2130.187
54.



Tens jumper maintaining plate
Tens jumper maintaining plate held by 2 screws 4000.279. Tensioning the spring arm.

4000.279
55.



Screw

3004.208.CO
56.



Date indicator driving wheel

3147.061
57.



Intermediate date wheel

3404.006.CO
58.



Day cam (12h)
Place parts as shown on graphics.

3406.032
59.



Day rack

3406.031
60.



Day rack lever

3507.059.CO
61.



Date corrector wheel

2130.191
62.



Date indicator plate

3905.068
63.



Date corrector spring
Date corrector spring held by 1 screw 4000.244.

3905.066
64.



Day rack lever spring
Tensioning the spring arm.

3500.069
65.



Day jumper
Tensioning the spring arm.

3500.068
66.

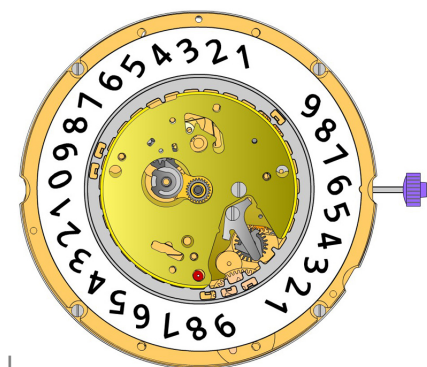


Date jumper

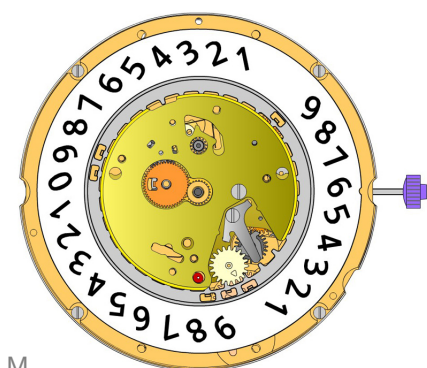
3504.234.A6.1.A
67.



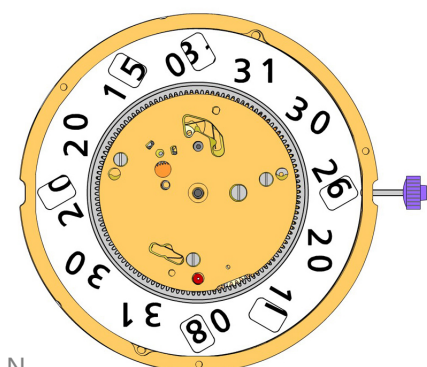
Units indicator (standard)
Nick of the indicator at 3 o'clock.



L



M



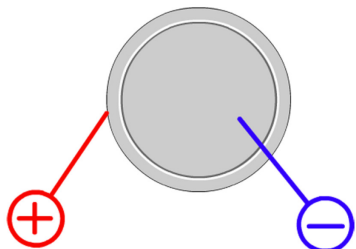
N

2130.192 68.		Date indicator maintaining plate Date indicator maintaining plate held by 1 screw 4000.250.
4000.250 69.		Screw
3905.064 70.		Date jumper spring Insert the date jumper spring in the provided opening.
3907.047 71.		Day finger flange Stem pos III: Turn crown forwards until the date jumps. Stem pos II: Move the date until the nick is at 3 o'clock.
3004.211 72.		Day finger Position the end of the teeth against the day came pinion while turning softly in counterclockwise direction.

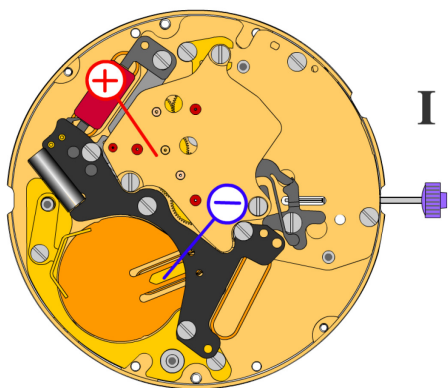
3004.212 73.		Days driving wheel Insert the tooth of the wheel in the flange gap, while turning softly in counterclockwise direction to ensure correct position of the day finger.
3401.082.FI 74.		Day indicator pinion
3147.062 75.		Tens intermediate wheel Arrow positioning radially outwards.
3315.003 76.		Friction spring

3504.236.A6.1.A 77.		Tens indicator (standard) Nick of the indicator at 3 o'clock.
2130.193.G 78.		Date mechanism maintaining plate Date mechanism maintaining plate held by 3 screws 4000.320.
4000.320 79.		Screw
3506.077.G 80.		Intermediate dial support Polished version first.
3506.076.G 81.		Dial support

8200 82.		Moebius 8200
9014 83.		Moebius 9014
124 84.		Jismaa 124
9020 85.		Moebius 9020

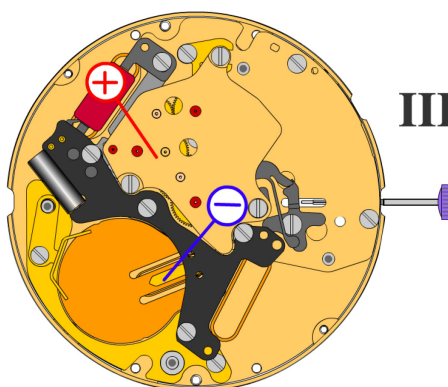


Battery	381
Voltage	1.55 V


I

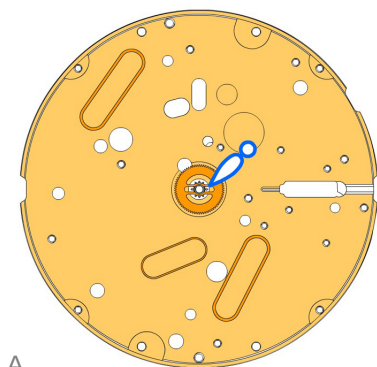
*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption	1.43 μA
Maximal consumption	3.10 μA
Rate	-10s/M. .. +20s/M.
Lower working voltage limit	1.20 V

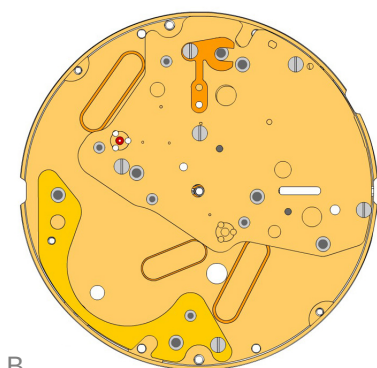

III

Setting stem in position III, 60 s measuring interval:

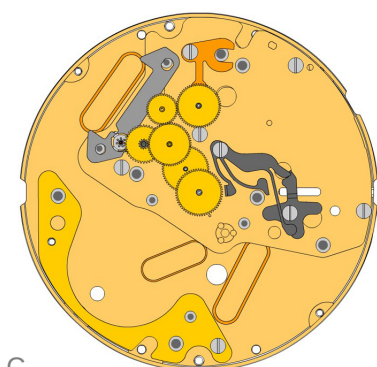
Typical consumption	0.10 μA
Maximal consumption	0.30 μA



A



B



C

2000.669.G

1.



Main plate

3305.363.CO

2.



Cannon pinion with driver B (Aig.1)

2030.028.CO

3.



Centre bridge

Centre bridge held by 4 screws 4000.250.

4000.250

4.



Screw

3406.039

5.



Sliding attachment

Sliding attachment held by 1 screw 4000.250.

2130.181.CO

6.



Combined maintaining plate

Combined maintaining plate held by 1 screw 4000.250.

4000.250

7.



Screw

3016.028

8.



Lever for setting lever

Lever for setting lever held by 1 screw 4000.249.

4000.249

9.



Screw

3016.027

10.



Stop lever

Stop lever held by 1 screw 4000.249.

4000.249

11.



Screw

3622.044

12.



Stator

3715.105.RK

13.



Rotor

3147.060.CO

14.



Intermediate wheel

3122.070.CO

15.



Third wheel

3136.174.CO

16.



Centre second wheel (Aig.1)

3004.203.CO

17.



Seconde intermediate wheel

3136.182.CO

18.



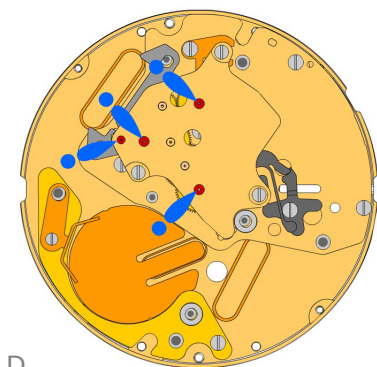
Small second wheel axle

3136.173.CO

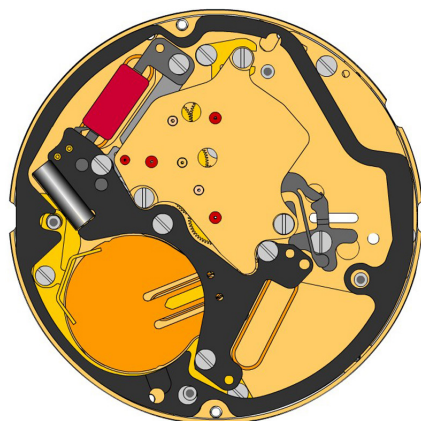
19.



Centre second wheel (Aig.1)



D



E

2020.170.G
20.  **Train wheel bridge**
Train wheel bridge held by 3 screws 4000.250.

4000.244
21.  **Screws**

3603.080
22.  **Battery insulator**

3601.120.G
23.  **Battery clamp +**
Battery clamp held by 1 screw 4000.248.

4000.248
24.  **Screw**

3503.071
25.  **Tube**

3612.196
26.  **Electronic module**
Electronic module held by 5 screws 4000.250.

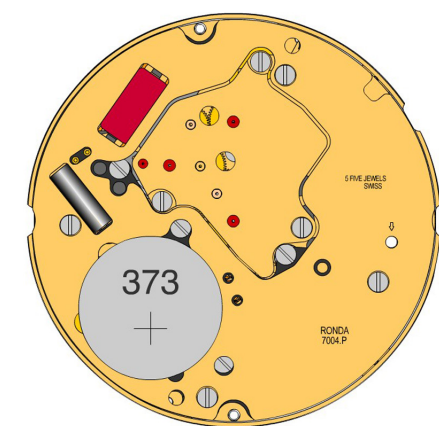
4000.250
27.  **Screw**

3603.081
28.  **Spacer**

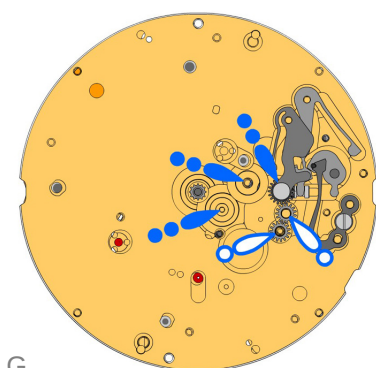
2130.183.G.7004P
29.  **Electronic module cover**
Electronic module cover held by 4 screws 4000.244.

4000.244
30.  **Screws**

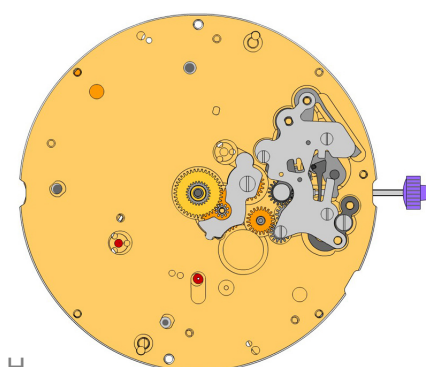
3600.032.HGF
31.  **Battery 381**



F



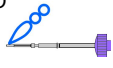
G

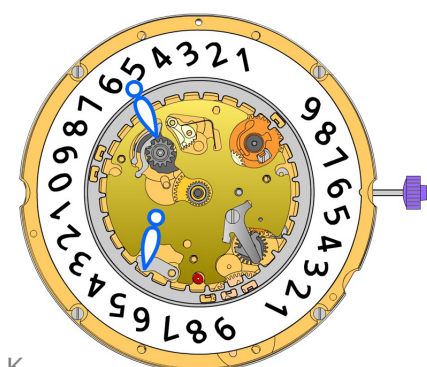
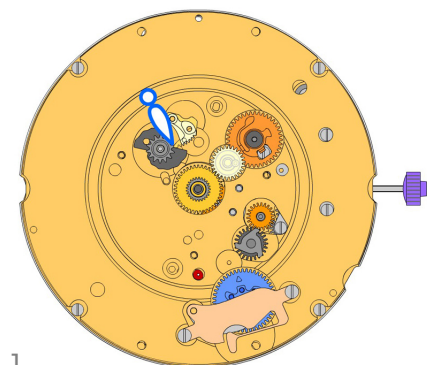
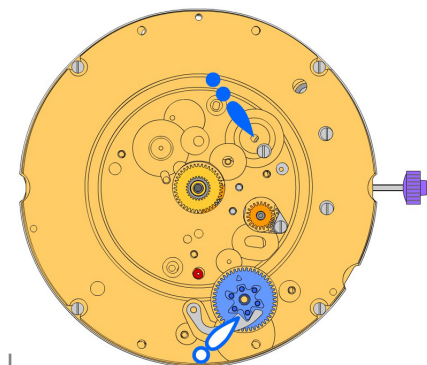


H

2000.669.G 32.		Main plate
3017.054.CO 33.		Setting lever
3905.063 34.		Setting lever jumper (3 positions) Setting lever jumper held by 1 screw 4000.250. Tensioning the spring arm.
4000.282 35.		Screw
3001.061.FI 36.		Sliding pinion

3015.077 37.		Yoke (3 positions) Tensioning the spring arm.
3004.200 38.		Corrector setting wheel
3004.200 39.		Corrector setting wheel
3015.078.CO 40.		Rocking bar (3 positions) Tensioning the spring arm.

2130.194 41.		Setting mechanism cover Setting mechanism cover held by 4 screws 4000.305.
4000.305 42.		Screw
3000.194.CO 43.		Setting stem
3004.204 44.		Intermediate setting wheel
3007.079.CO 45.		Minute wheel
2130.185 46.		Minute train bridge Minute train bridge held by 1 screw 4000.278.
4000.278 47.		Screw
3301.296.CO 48.		Hour wheel (Aig.1)
3147.066.CO 49.		Date corrector setting wheel



2000.672.G
50.



Main plate retro
Main plate retro held by 4 screws 4000.248.

4000.248
51.



Screw

3004.220
52.



Tens indicator driving wheel
The short tooth of the tens indicator driving wheel must point to the center of the movement.

3500.072
53.



Tens jumper

2130.187
54.



Tens jumper maintaining plate
Tens jumper maintaining plate held by 2 screws 4000.279. Tensioning the spring arm.

4000.279
55.



Screw

3004.208.CO
56.



Date indicator driving wheel

3147.061
57.



Intermediate date wheel

3404.006.CO
58.



Day cam (12h)
Place parts as shown on graphics.

3406.032
59.



Day rack

3406.031
60.



Day rack lever

3507.059.CO
61.



Date corrector wheel

2130.191
62.



Date indicator plate

3905.068
63.



Date corrector spring
Date corrector spring held by 1 screw 4000.244.

3905.066
64.



Day rack lever spring
Tensioning the spring arm.

3500.069
65.



Day jumper
Tensioning the spring arm.

3500.068
66.

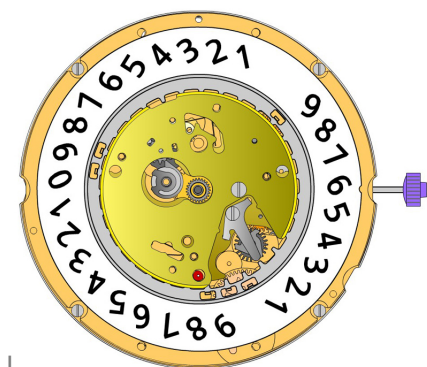


Date jumper

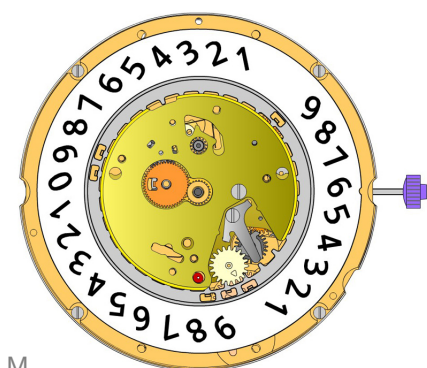
3504.234.A6.1.A
67.



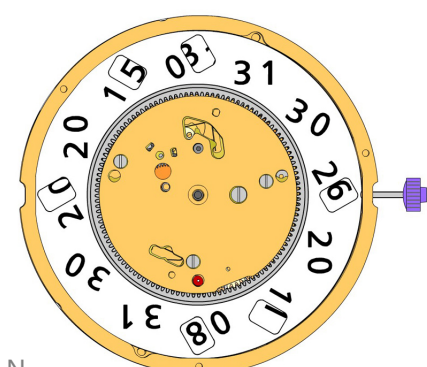
Units indicator (standard)
Nick of the indicator at 3 o'clock.



L

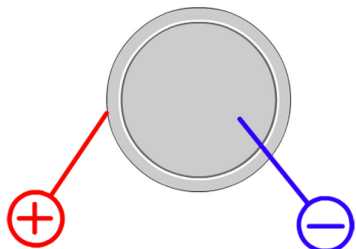


M

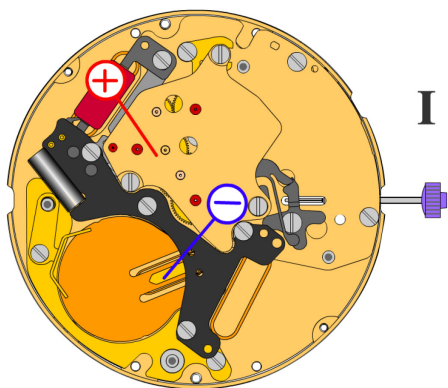


N

2130.192 68.		Date indicator maintaining plate Date indicator maintaining plate held by 1 screw 4000.250.
4000.250 69.		Screw
3905.064 70.		Date jumper spring Insert the date jumper spring in the provided opening.
3004.244 71.		Day finger Stem pos III: Turn crown forwards until the date jumps. Stem pos II: Move the date until the nick is at 3 o'clock. Position the end of the teeth against the day came pinion while turning softly in counterclockwise direction.
3004.212 72.		Days driving wheel Insert the tooth of the wheel in the flange gap, while turning softly in counterclockwise direction to ensure correct position of the day finger.
3401.082.FI 73.		Day indicator pinion
3147.062 74.		Tens intermediate wheel Arrow positioning radially outwards.
3315.003 75.		Friction spring
3504.236.A6.1.A 76.		Tens indicator (standard) Nick of the indicator at 3 o'clock.
2130.193.G 77.		Date mechanism maintaining plate Date mechanism maintaining plate held by 3 screws 4000.320.
4000.320 78.		Screw
3506.077.G 79.		Intermediate dial support Polished version first.
3506.076.G 80.		Dial support
8200 81.		Moebius 8200
9014 82.		Moebius 9014
124 83.		Jismaa 124
9020 84.		Moebius 9020

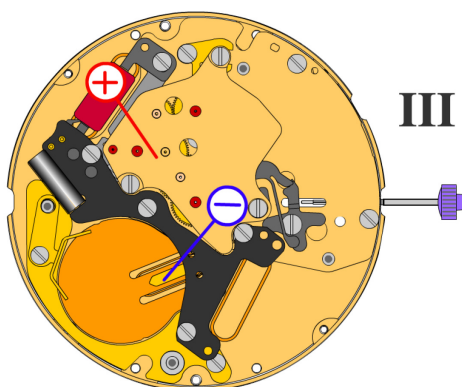


Battery	381
Voltage	1.55 V


I

*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption	1.43 μA
Maximal consumption	3.10 μA
Rate	-10s/M. .. +20s/M.
Lower working voltage limit	1.20 V


III

Setting stem in position III, 60 s measuring interval:

Typical consumption	0.10 μA
Maximal consumption	0.30 μA