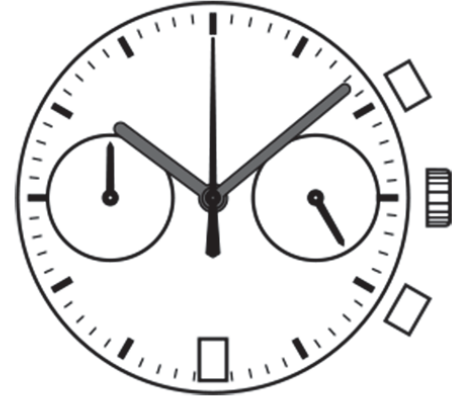


Watch Movement Specification and Drawing

Premium Chronograph Movement

VK64A



Movement Size: **13 1/2"**
 Diameter: **Φ30.80mm**
 Height: **5.10mm**

Items	Ver.	Items	Ver.
Specification	1		
Appearance	1		
Casing	1		
Hand Fitting	1		
Hand Setting Stem	1		
Dial	1		
Assembly Plan - 1	1		
Assembly Plan - 2	1		
Hands	1		

CAL.VK64A 13½ Ligne Quartz Movement

Two Hands with 2 Eyes & Date

1/5 Center Chronograph Second Hand

Small Chronograph Minute & Small 24 Hour Indicator Hands

1. FUNCTION

· Jewel	0 jewel	
· Accuracy	Less than ± 20 seconds / month (Normal temperature range)	
· Battery life	Approx. 3 years	
· Regulation hands unbalance	Hour hand	: Less than $0.50 \mu\text{N}\cdot\text{m}$ (50 mg·mm)
	Minute hand	: Less than $0.60 \mu\text{N}\cdot\text{m}$ (60 mg·mm)
	Small 24 hour indicator hand	: Less than $0.05 \mu\text{N}\cdot\text{m}$ (5 mg·mm)
	Center chronograph second hand	: Less than $0.20 \mu\text{N}\cdot\text{m}$ (20 mg·mm)
	Small chronograph minute hand	: Less than $0.05 \mu\text{N}\cdot\text{m}$ (5 mg·mm)
	· The moment of inertia	Center chronograph second hand
Small chronograph minute hand		: Less than $30 \text{ mg}\cdot\text{mm}^2$
· Additional function	Date display with quick date correction	
	Chronograph : maximum count for 60 minutes per cycle	
	24 hour indicator (Synchronized regular hour hand)	

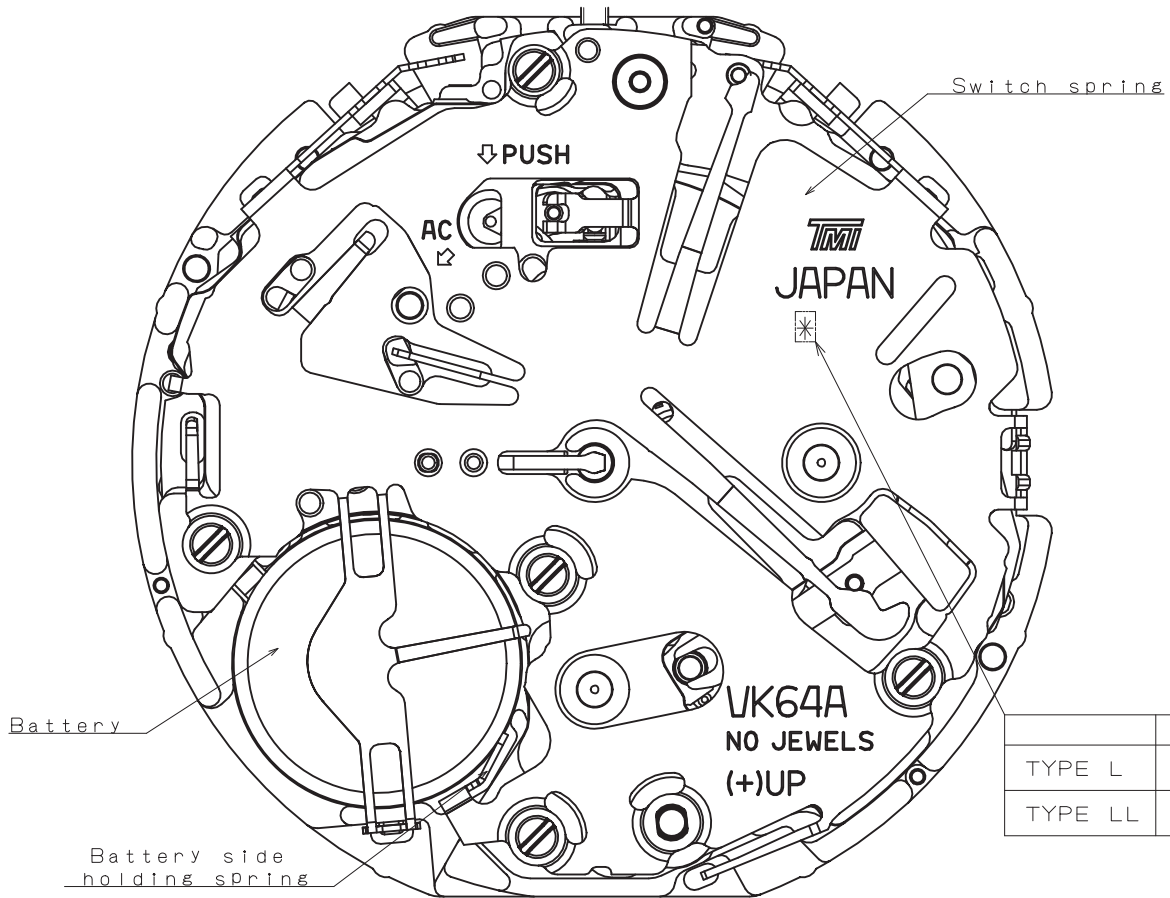
2. USE AND TEST CONDITION

· Battery	SR936SW	(Recommended battery is SEIZAIKEN)
· Operation temperature range	From $-5 \text{ }^\circ\text{C}$ to $+50 \text{ }^\circ\text{C}$	
· Antimagnetic	$\geq 1600 \text{ A / m}$	(Direct current magnetic field)
· Test of accuracy	10 seconds	(Duration of measurement)

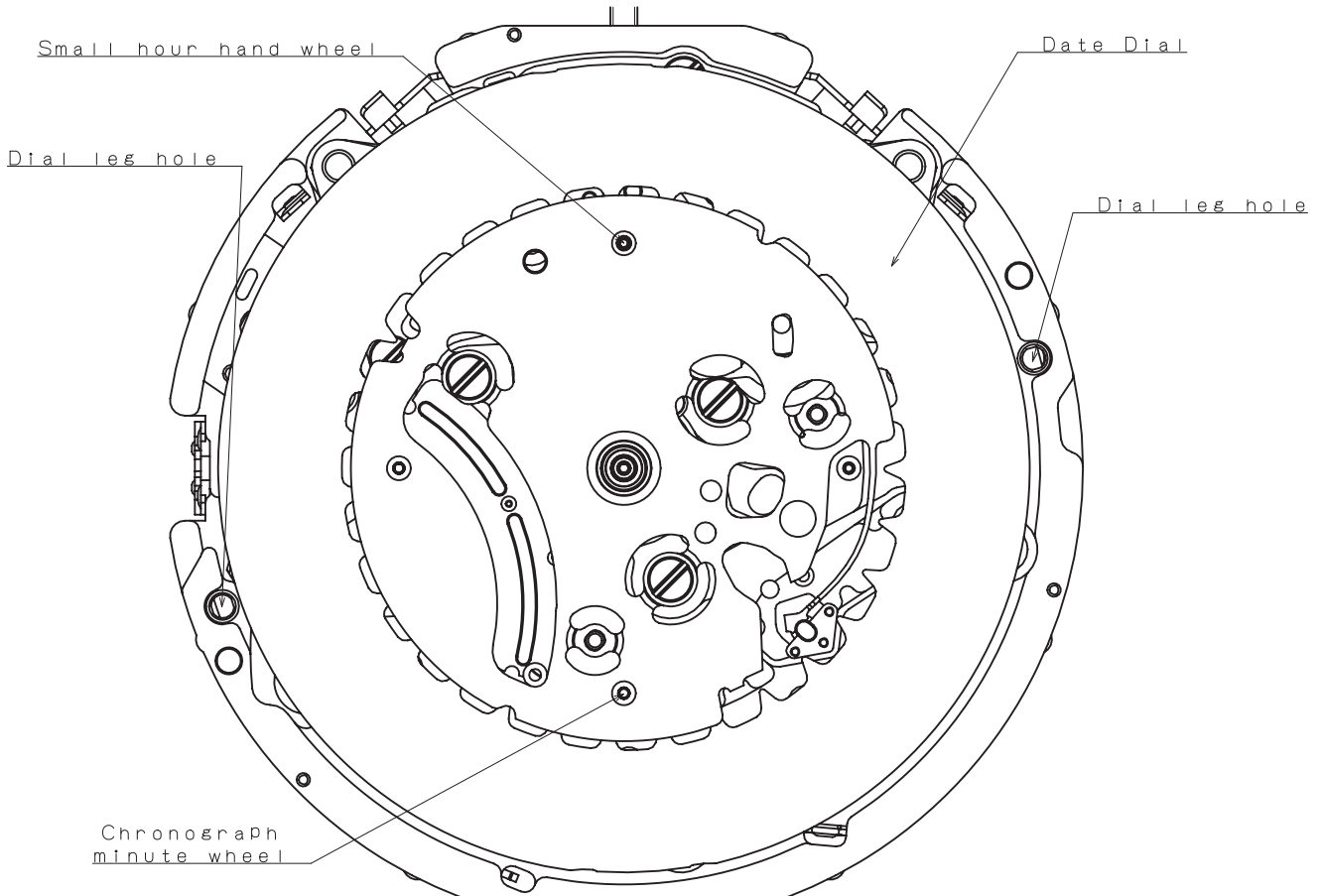
*** All specifications are subject to change without notice.**

Appearance

VK64A



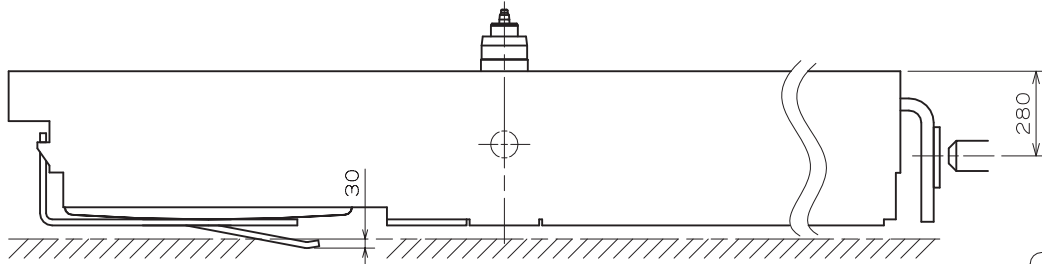
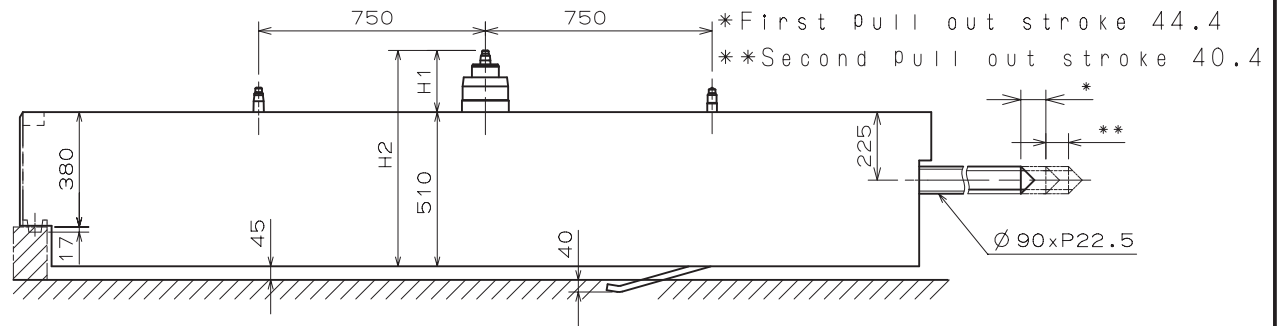
	*
TYPE L	3
TYPE LL	4



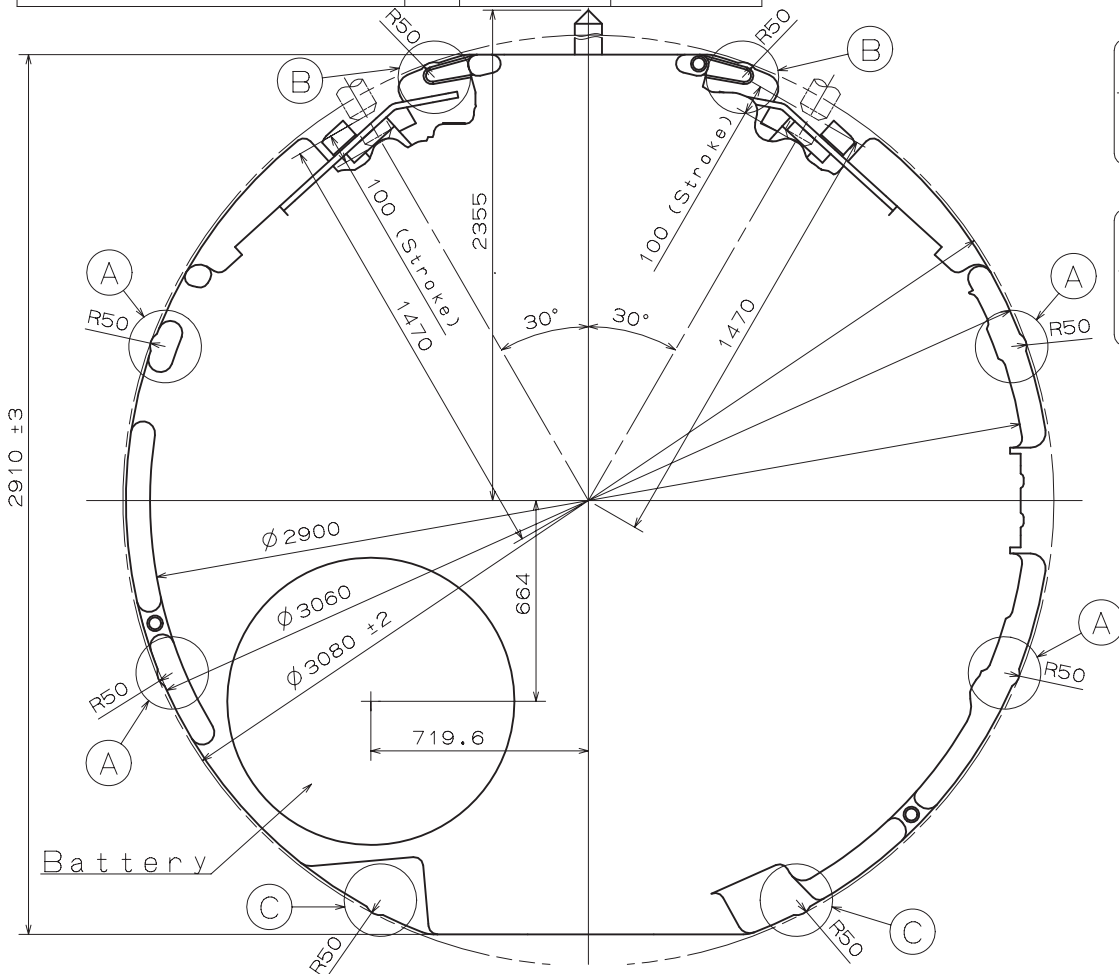
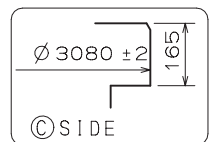
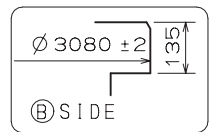
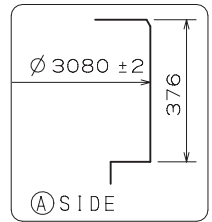
Version : 1

Casing

VK64A



Center post 中心柱位		TYPE L 高針	TYPE LL 特高針
Maximum height from main plate surface 與機芯平面的最大高度	H1	235	280
Total height incl. movement 機芯總高度	H2	745	790



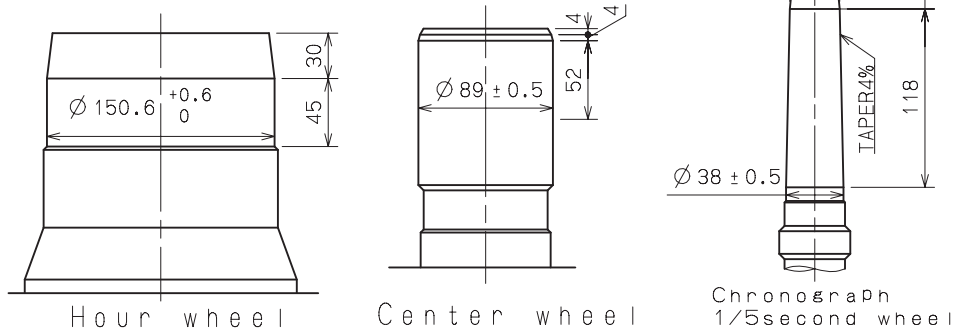
Unit : 1=1/100mm

Version : 1

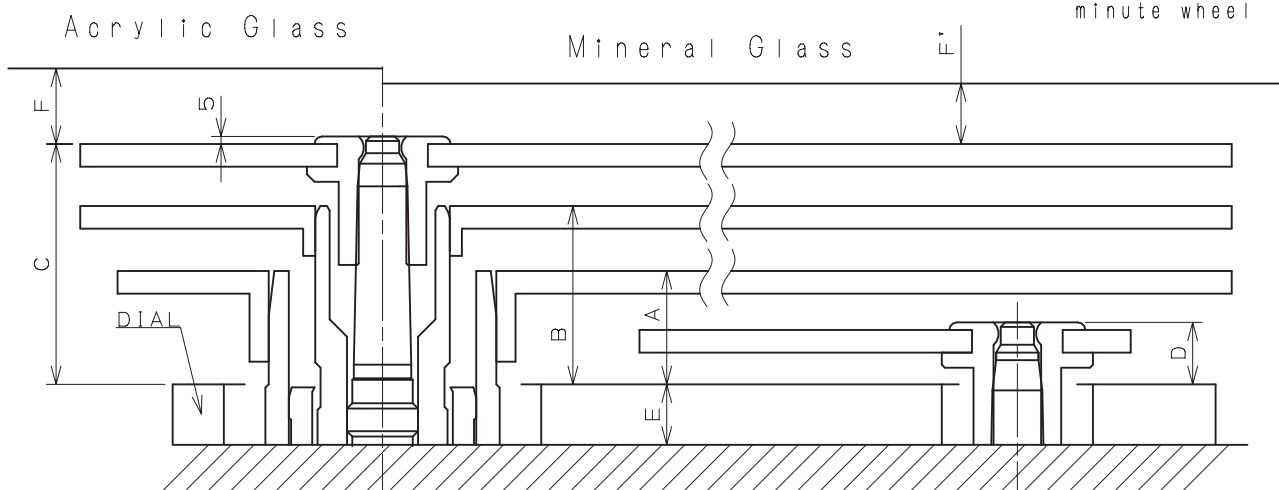
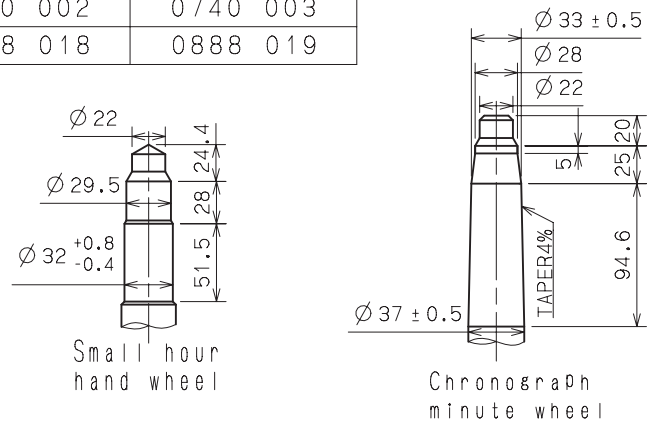
Hand Fitting

VK64A

- * Hour hand unbalance $\leq 0.5 \mu\text{N}\cdot\text{m}$ (50mg·mm)
- * Minute hand unbalance $\leq 0.6 \mu\text{N}\cdot\text{m}$ (60mg·mm)
- * Small hour hand unbalance $\leq 0.05 \mu\text{N}\cdot\text{m}$ (5mg·mm)
- * Chronograph 1/5 second hand unbalance $\leq 0.20 \mu\text{N}\cdot\text{m}$ (20mg·mm)
- * Chronograph minute hand unbalance $\leq 0.05 \mu\text{N}\cdot\text{m}$ (5mg·mm)



Part name		Part No.	
		TYPE L 高針	TYPE LL 特高針
Hour wheel	時針輪	0273 041	0273 042
Center wheel	分針輪	0221 091	0221 092
Small hour hand wheel	小時針輪	0157 012	0157 013
Chronograph minute wheel	計時分針輪	0740 002	0740 003
Chronograph 1/5 second wheel	1/5計時秒針輪	0888 018	0888 019

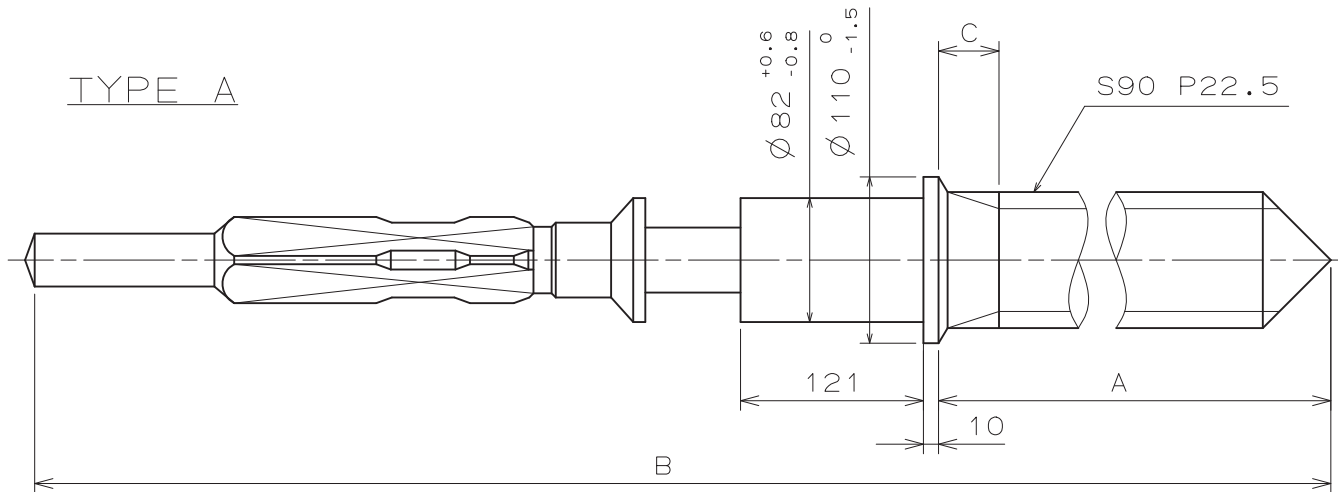


	A	B	C	D	E	F	F'
TYPE L 高針	95	145	190	41	40	50	40
TYPE LL 特高針	95	145	190	45	85	50	40

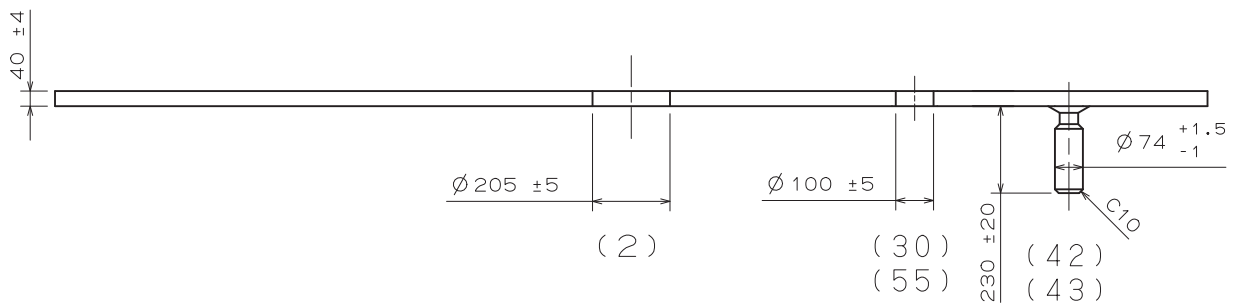
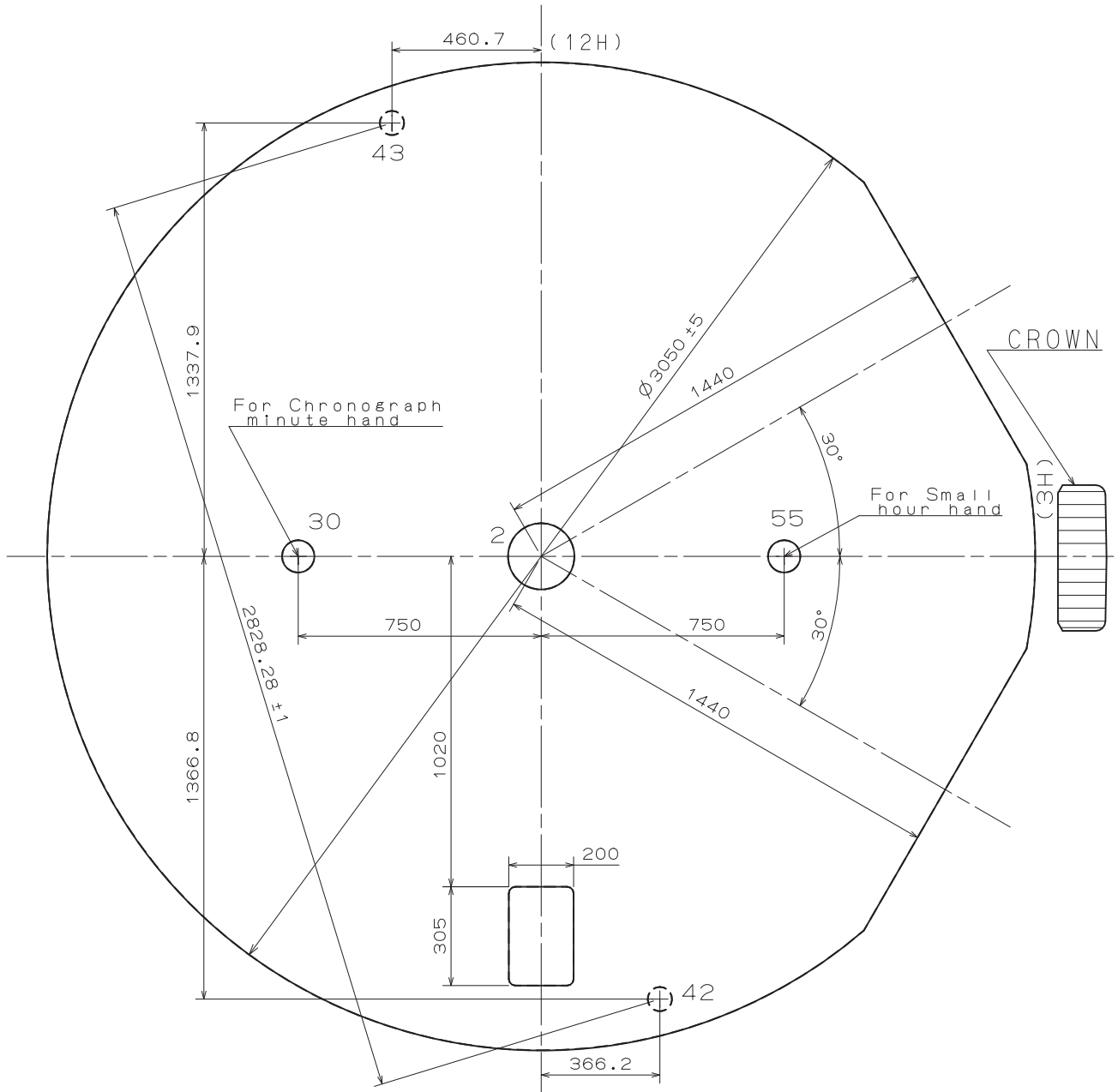
*Do not reuse the chronograph hands once detached.
Please change and use new hands.

Unit : 1=1/100mm

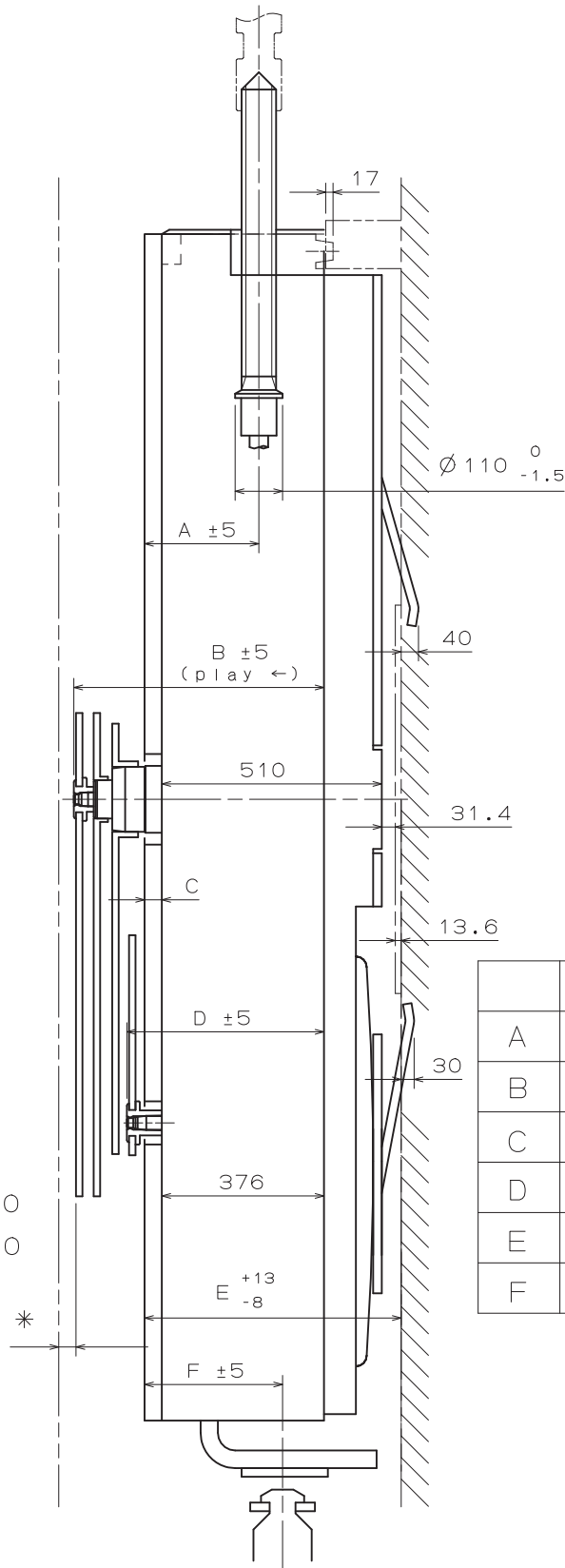
Version : 1



	Part No.	A	B	C
TYPE A	0351 177	1371	1969	40MAX

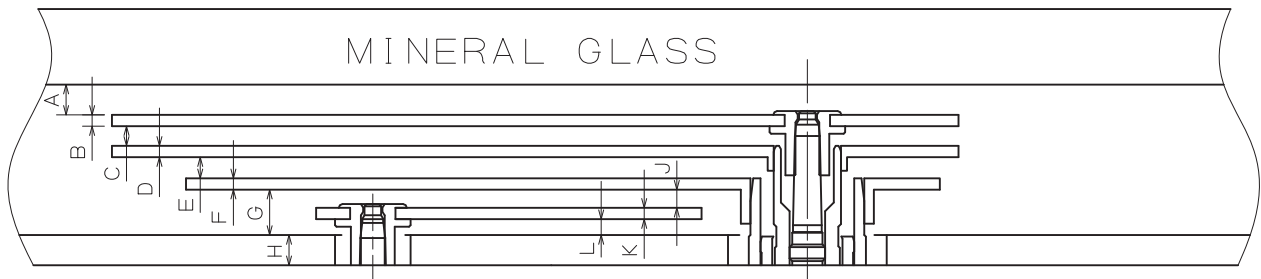
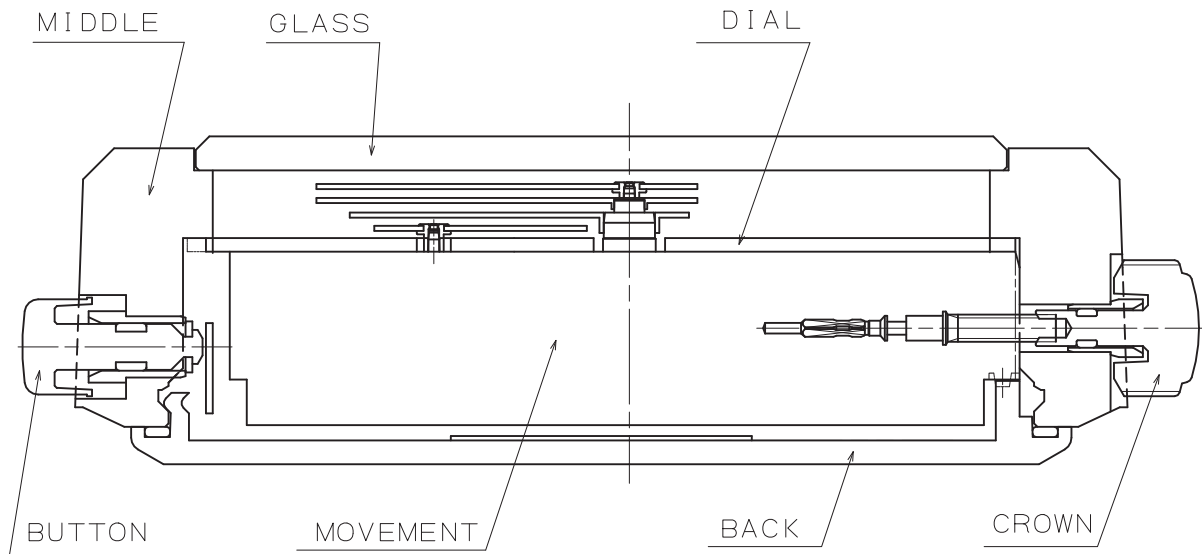


The tolerance of 2# hole position should be under 5 (Standard is 42#-43#)



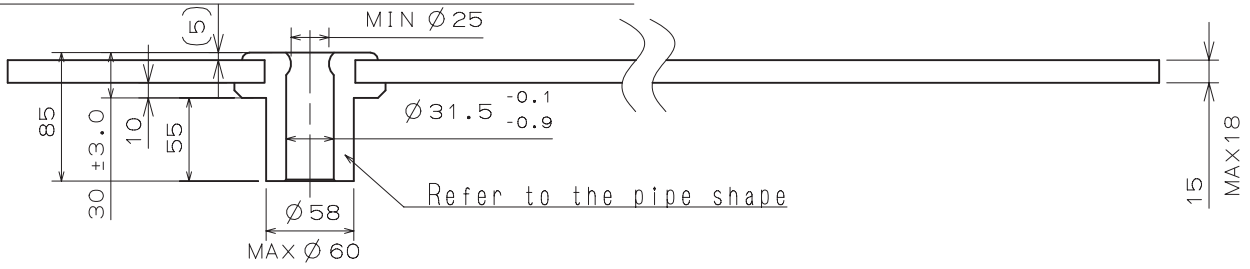
*Acrylic Glass 50
 *Mineral Glass 40

	TYPE L	TYPE LL
A	265	310
B	611	656
C	40	85
D	457	506
E	595	640
F	320	365

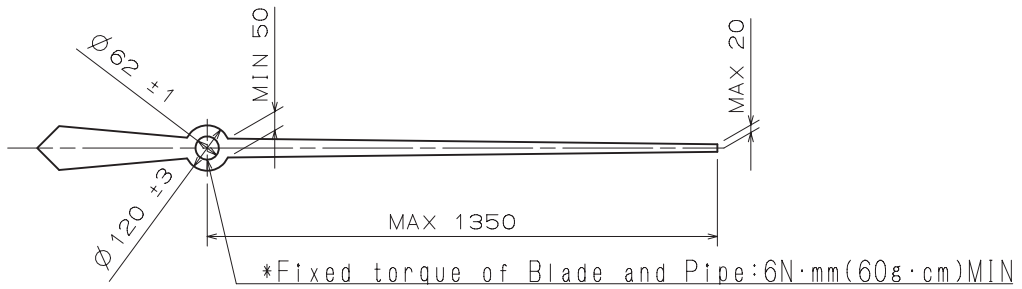


	TYPE L	TYPE LL
A	40	40
B	15	15
C	30	30
D	15	15
E	35	35
F	15	15
G	80	80
H	40	85
J	44	40
K	15	15
L	21	25

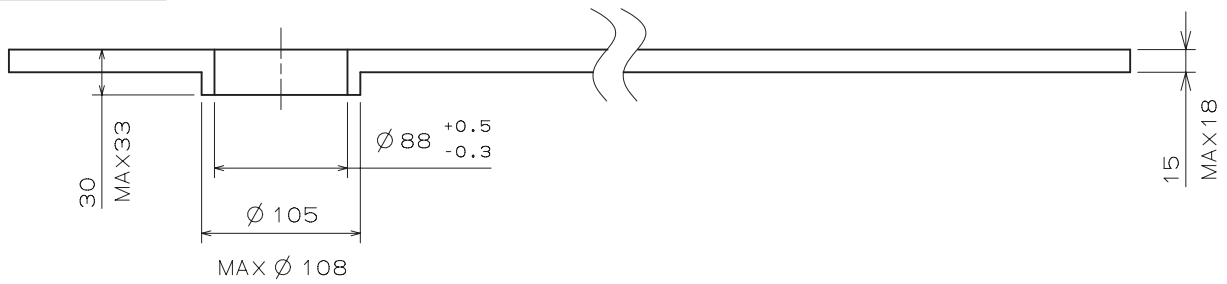
CHRONOGRAPH 1/5 SECOND



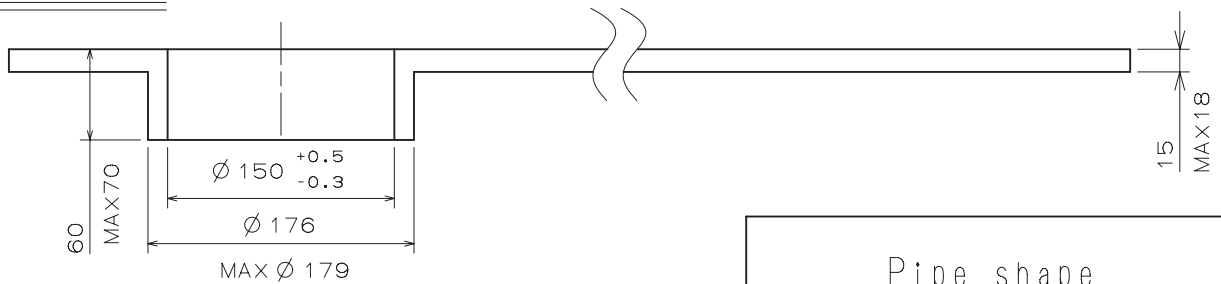
Recommended shape (Straight hand)



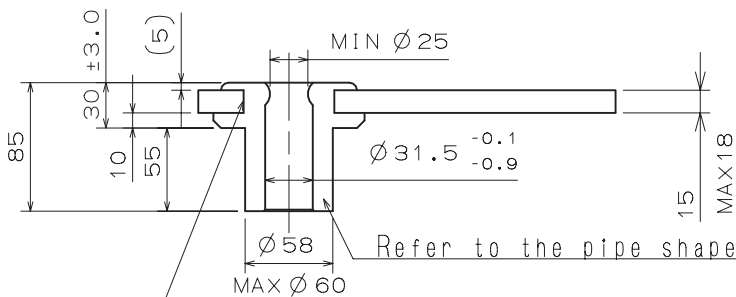
MINUTE



HOUR



SMALL HOUR
CHRONOGRAPH MINUTE



*Fixed torque of Blade and Pipe: 6N·mm(60g·cm)MIN

